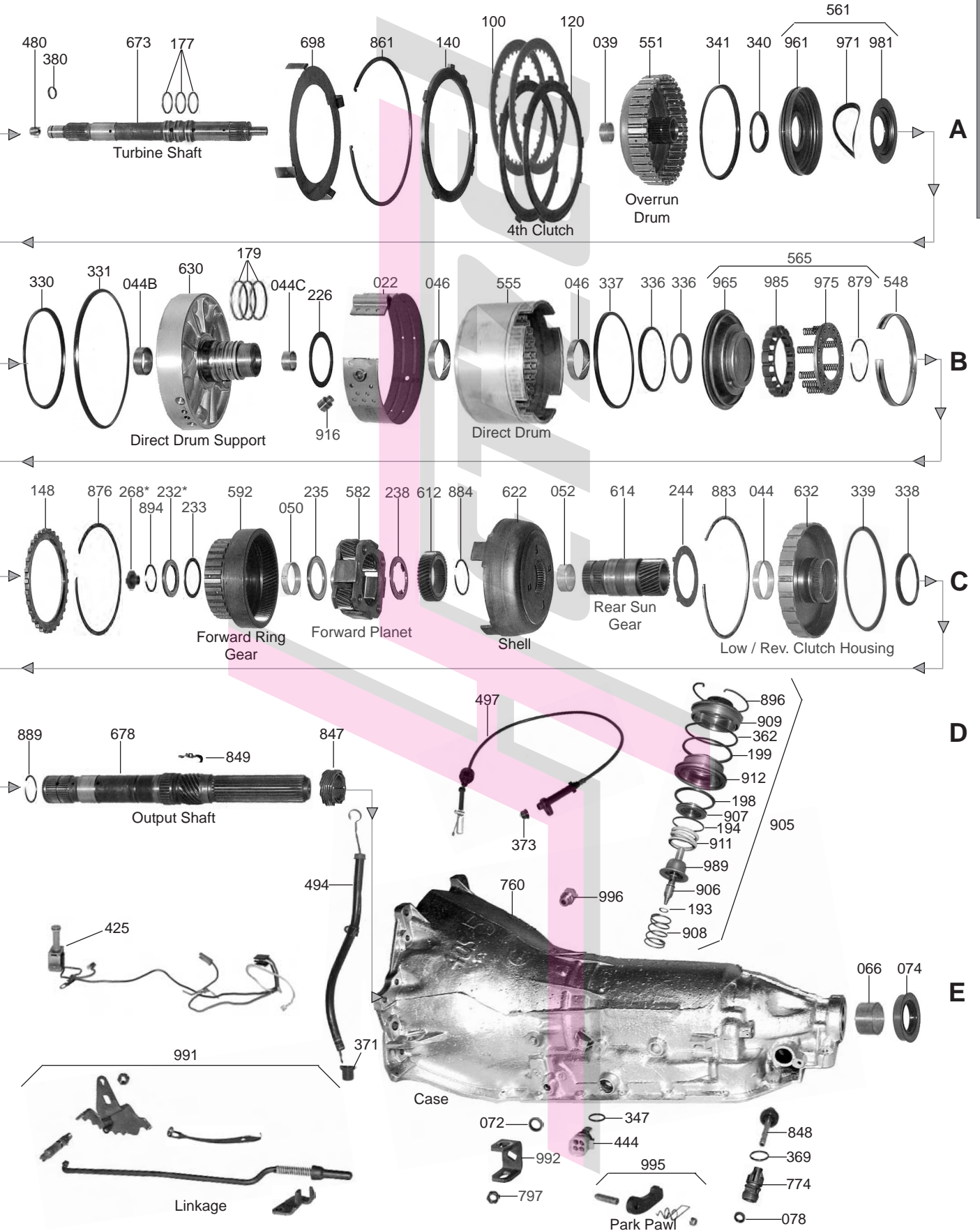


- 000 P&R Kits
- 002 OHK Kits
- 004 Master L/Steels Kit
- 006 Master W/Steels Kit
- 011 Filter Kits
- 030 Bushing Kits
- 119 Friction Module
- 139 Steel Module
- 165 V.B. Kits
- 175 Ring Kits
- 200 Washer Kits
- 201 Bearing Kits
- 390 External Seal Kits
- 400 Tech Manuals



200 / 200C /200-4R

RWD 3 & 4 Speed

General Motors

PART #	PAPER & RUBBER KIT	QTY.	REFERENCE #
54000A	Paper & Rubber Kit, 200/200C 1976-1987	1	
54000B	Paper & Rubber Kit, 200-4R 1981-1990	1	
PART #	OVERHAUL KIT	QTY.	REFERENCE #
54002A	Overhaul Kit, 200/200C 1976-1987	1	
54002B	Overhaul Kit, 200-4R 1981-1990	1	
PART #	MASTER L/STEEL KIT	QTY.	REFERENCE #
54004A	Master L/Steels, 200/200C 1976-1987	1	
54004B	Master L/Steels, 200-4R 1981-1990	1	
PART #	MASTER W/STEEL KIT	QTY.	REFERENCE #
54006A	Master W/Steels, 200/200C 1976-1987	1	
54006B	Master W/Steels, 200-4R 1981-1990	1	
PART #	FILTER	QTY.	REFERENCE #
54010A	Filter, 200 Brass (Shallow Pan) 1976-E79	1	8628935
54010AA	Filter, 200 Nylon (Deep Pan) L1979-87	1	8632949
54010B	Filter, 200-4R 1981-90	1	8634223
PART #	FILTER KIT	QTY.	REFERENCE #
54011A	Filter Kit, 200 Brass (Shallow Pan) 1976-E79	1	
54011AA	Filter Kit, 200 Nylon (Deep Pan) L1979-87	1	
54011B	Filter Kit, 200-4R 1981-90	1	
PART #	MISC. FILTERS	QTY.	REFERENCE #
54016B	Filter, 200-4R Pump Solenoid (Tapered) 1981-90	1	8627509
54019A	Filter, 200 Grit Eater 1981-90	1	
PART #	BANDS	QTY.	REFERENCE #
54022A	Band, 200/200C/200-4R Flex (1.885" Wide) 1976-Up	1	8657210
54022AK	Band, 200/200C/200-4R Flex (1.885" Wide)(Kevlar Lining) 1976-Up	1	
54022B	Band, 200/200C/200-4R Flex (2.300" Wide) 1976-Up	1	
PART #	BUSHINGS	QTY.	REFERENCE #
54030A	Bushing Kit, 200/200C 1976-87	1	
54030B	Bushing Kit, 200-4R 1981-90	1	
54034A	Bushing, 200/200C/200-4R Pump Body 1976-90	1	8649963
54036A	Bushing, 200/200C/200-4R Stator Support (Front) 1976-90	1	8628915
54037A	Bushing, 200/200C Stator Support (Rear) 1976-87	1	8628916
54039B	Bushing, 200-4R Overrun Drum 1981-90	1	8634908
54042B	Bushing, 200-4R Overdrive Planet (Use 64044) 1981-90	1	
64044	Bushing, 200-4R Overdrive Planet 1981-90	1	
54044A	Bushing, 200/200C/200-4R Low/Reverse Clutch Housing (Center Support) 1976-90	1	8628929
54044B	Bushing, 200-4R Direct Drum Support (Rear) 1981-90	1	8634913
54044C	Bushing, 200-4R Direct Drum Support (Front) 1981-90	1	
54046A	Bushing, 200/200C Direct Drum (Bronze)(Rear)(1.880"OD) 1976-87	1	8628917
54046AA	Bushing, 200/200C Direct Drum (Front) (2.110"OD) 1976-87	1	8628918
54046B	Bushing, 200-4R Direct Drum (Front) 1981-90	1	8634919
54046BA	Bushing, 200-4R Direct Drum (Babbit)(Rear) 1981-90	1	8634917
54048B	Bushing, 200-4R Forward Drum (Pilot) 1981-90	1	8634925
54050A	Bushing, 200/200C/200-4R Front Ring Gear 1976-90	1	8630990
54052A	Bushing, 200/200C/200-4R Rear Sun Gear 1976-90	1	8628928
54058A	Bushing, 200/200C/200-4R Rear Planet 1976-90	1	8628947
44066	Bushing, 200/200C/200-4R Extension Housing (1.500"ID)(Babbit) 1976-90	1	6260048
44066B	Bushing, 200/200C/200-4R Extension Housing (1.500"ID)(Bronze) 1976-90	1	

PART #	METAL CLAD SEALS	QTY.	REFERENCE #
74070.....	Seal, 200/200C/200-4R Front 1976-90.....	1	8648394
44072.....	Seal, 200/200C/200-4R Linkage Shaft 1976-90.....	1	8623056
44074.....	Seal, 200/200C/200-4R Rear (With Flange)(No Boot) 1976-90.....	1	1243402
44074C.....	Seal, 200/200C/200-4R Rear (With Flange)(With Short Boot) 1969-86.....	1	
T44075.....	Seal, 200/200C/200-4R Drive Shaft Yoke (Teckpak).....	1	35746YS
44078X.....	Seal, 200/200C/200-4R Speed-O Shaft 1976-90.....	1	1240382
74089.....	Retainer, 200-4R Front Seal Lock 1981-90.....	1	8654491

PART #	FRICTION CLUTCH	QTY.	REFERENCE #
54100B.....	Friction, 200-4R 4th Clutch .080" 1981-90.....	2	8657170
54100BHP.....	Friction, 200-4R 4th Clutch .080" (Hi-Perf.) 1981-90.....	2	
A54100BHPK.....	Friction Kit, 200-4R 4th Clutch .080" (Hi-Perf.)(2 Per Kit) 1981-90 (Alto).....	1	
54106A.....	Friction, 200/200C/200-4R Forward & Direct Clutch .078" 1976-90.....	9-11	8657168
A54106AHD.....	Friction, 200/200C/200-4R Forward & Direct Clutch .078" (Heavy Duty) 1976-90 (Alto).....	9-11	
54106AHP.....	Friction, 200/200C/200-4R Forward & Direct Clutch .078" (Hi-Perf.) 1976-90.....	9-11	
A54106AHPK.....	Friction Kit, 200/200C/200-4R Forward & Direct Clutch .078" (Hi-Perf.)(5 Per Kit) 1976-90 (Alto).....	1-2	
54106BHP.....	Friction, 200/200C/200-4R Forward & Direct Clutch (.061") (Red Eagle).....	9-11	
54106BS1.....	Friction, 200/200C/200-4R Forward & Direct Clutch (.061")(Stage 1).....	9-11	
54114A.....	Friction, 200/200C/200-4R Low/Reverse Clutch .078" 1976-90.....	4-6	8669069
A54114AHD.....	Friction, 200/200C/200-4R Low/Reverse Clutch .078" (Heavy Duty) 1976-90 (Alto).....	4-6	
54114AHP.....	Friction, 200/200C/200-4R Low/Reverse Clutch .078" (Hi-Perf.) 1976-90.....	4-6	
A54114AHPK.....	Friction Kit, 200/200C/200-4R Low/Reverse Clutch .078" (Hi-Perf.)(6 Per Kit) 1976-90 (Alto).....	1	
54116B.....	Friction, 200-4R Overrun Clutch .080" 1981-90.....	2	8657031
A54116BHPK.....	Friction Kit, 200-4R Overrun Clutch .080" (Hi-Perf.)(2 Per Kit) 1981-90 (Alto).....	1	
54119A.....	Friction Module, 200/200C 1976-87.....	1	
54119B.....	Friction Module, 200-4R 1981-90.....	1	
54119BAHP.....	Friction Module, 200-4R (High Performance) Red Eagle (Alto).....	1	
54119BHP.....	Friction Module, 200-4R Blue Plate Special (Raybestos).....	1	
54119BS1.....	Friction Module, 200-4R (Stage 1) 1981-90.....	1	

PART #	STEEL CLUTCH	QTY.	REFERENCE #
54120B.....	Steel, 200-4R 4th Clutch .080" 1981-90.....	3	8634026
54126A.....	Steel, 200/200C/200-4R Direct Clutch .090" 1976-90.....	5-6	8628484
54126AA.....	Steel, 200/200C/200-4R Forward Clutch .077" (Flat) 1976-90.....	5-6	8678902
54126AB.....	Steel, 200/200C/200-4R Forward Clutch .060" (Waved) 1976-90.....	1	8678901
54126AC.....	Steel, 200/200C/200-4R Forward Clutch .060" (Flat)(Commercial) 1976-90.....	AR	
54126AX.....	Steel, 200-4R Direct Clutch .100" (Oversize) 1981-90.....	AR	
54126BX.....	Steel, 200-4R Forward Clutch .088" (Oversize) 1976-90.....	AR	
54134A.....	Steel, 200/200C/200-4R Low/Reverse Clutch .076" 1976-90.....	6	8628224
54134AX.....	Steel, 200/200C/200-4R Low/Reverse Clutch .092" (Oversize) 1976-90.....	AR	
54135A.....	Steel, 200/200C/200-4R Low/Reverse Clutch .078" (Waved) 1976-90.....	1	8633371
54136B.....	Steel, 200-4R Overrun Clutch .080" 1981-90.....	2	8634050
54139A.....	Steel Module, 200/200C 1976-87.....	1	
54139B.....	Steel Module, 200-4R 1981-90.....	1	

PART #	CLUTCH PRESSURE PLATES	QTY.	REFERENCE #
54140B.....	Pressure Plate, 200-4R 4th Clutch (Top) 1981-90.....	1	8634866
54146A.....	Pressure Plate, 200/200C/200-4R Direct Clutch (.245")(Also Fits 200/200C/200-4R Forward Clutch).....	1-2	8678925
54146AC.....	Pressure Plate, 200/200C/200-4R Direct Clutch (.180") (Also Fits 200/200C/200-4R Forward Clutch).....	1-2	
54148B.....	Pressure Plate, 200-4R Forward Clutch (Use 54146A).....	1	
54156B.....	Pressure Plate, 200-4R Overrun Clutch 1981-90.....	1	8634052

PART #	VALVE BODY KITS	QTY.	REFERENCE #
T54165A.....	Valve Body Kit, 200 (Transgo) 1976-78.....	1	SK@ 200
T54165AA.....	Valve Body Kit, 200/200C (Transgo) 1979-87.....	1	SK@ 279
S54165A.....	Valve Body Kit, 200/200C (Superior) 1976-87.....	1	K-200C
T54165B.....	Valve Body Kit, 200-4R (Transgo) 1981-90.....	1	SK@ 200/4R
S54165B.....	Valve Body Kit, 200-4R (Superior) 1981-90.....	1	K-200-4R
S54165BS.....	Valve Body Kit, 200-4R (With Steel Boost Valve & Sleeve)(Superior) 1981-90.....	1	K-200-4R-V
T74165B.....	Pump Ring Kit, 200-4R No Yo Yo (Transgo) 1981-90.....	1	700PK

PART #	VALVE BODY KITS (Continued)	QTY.	REFERENCE #
T74165HP	Pump Ring Kit, 200-4R No Yo Yo (Hi-Perf.)(Transgo) 1981-90.....	1	700PKH
T54171B	Valve Body Kit, 200-4R (Crisp to Full Race)(Transgo) 1981-90.....	1	200/4R-HD2
S54171B	Valve Body Kit, 200-4R (Hi-Perf.)(Superior) 1981-90	1	K-200-4R-HP

PART #	OIL SEALING RINGS	QTY.	REFERENCE #
54175A	Ring Kit, 200/200C (Metal) 1976-87.....	1	
54175AT	Ring Kit, 200/200C (Teflon) 1976-87.....	1	
54175AAT	Ring Kit, 200 (Teflon) 1976-78	1	
54175ABT	Ring Kit, 200C (Teflon) 1979-87.....	1	
54175AC	Ring Kit, 200 (Metal) 1976-78	1	
54175AD	Ring Kit, 200C (Metal) 1979-87.....	1	
54175B	Ring Kit, 200-4R (Metal) 1981-90	1	
54175BT	Ring Kit, 200-4R (Teflon) 1981-90.....	1	
54176B	Ring, 200-4R Pump Slide (Metal) 1981-90	1	8634079
54177A	Ring, 200/200C/200-4R Turbine Shaft & Forward Drum Shaft (Metal) 1976-90.....	2-4	8628090
54177AT	Ring, 200/200C/200-4R Turbine Shaft & Forward Drum Shaft (Teflon, Scarf Cut) 1976-90.....	2-4	
54177BT	Ring, 200-4R Turbine Shaft (Teflon, Solid) 1981-90	1	8634598
54179AT	Ring, 200/200C Stator (Teflon) 1976-87	3	8628055
54179B	Ring, 200-4R Direct Drum Support (Metal) 1981-90.....	3	8634156
54189AAT	Ring, 200/200C Governor (Teflon) 1976-87	1	8633455
54189BT	Ring, 200-4R Governor (Teflon) 1981-90.....	1	8632588
54191A	Ring, 200/200C Accumulator (Metal) 1976-87	1	8634161
54191AT	Ring, 200/200C Accumulator 1976-87 & 200-4R 3-4 Accumulator (Teflon) 1981-90.....	1-2	
54191BT	Ring, 200-4R 1-2 Accumulator (Teflon) 1981-90.....	1	8634390
54352A	Lathe Cut Seal, 200-4R 1-2 Accumulator 1981-90	1	
54354B	Lathe Cut Seal, 200-4R 3-4 Accumulator 1981-90	1	8635568
54193BT	Ring, 200/200C/200-4R Intermediate Servo Pin (Teflon) 1976-90.....	1	8630120
54194AD	Ring, 200/200C Intermediate Servo Piston (Inner) 2.79" (Metal) 1976-87.....	1	8631473
54194ADT	Ring, 200/200C Intermediate Servo Piston (Inner) 2.79" (Teflon) 1976-87.....	1	
54194AE	Ring, 200/200C/200-4R Intermediate Servo Piston (Inner) 2.28" (Metal) 1976-90.....	1	8632150
54194AET	Ring, 200/200C/200-4R Intermediate Servo Piston (Inner) 2.28" (Teflon) 1976-90.....	1	
54194AF	Ring, 200/200C Intermediate Servo Piston (Inner) 1.96" (Metal) 1976-87.....	1	8630568
54194AFT	Ring, 200/200C Intermediate Servo Piston (Inner) 1.96" (Teflon) 1976-87.....	1	
54194AG	Ring, 200/200C Intermediate Servo Piston (Inner) 2.15" (Metal) 1976-87.....	1	8632149
54195AGT	Ring, 200/200C Intermediate Servo Piston (Inner) 2.15" (Teflon) 1976-87.....	1	
54194AH	Ring, 200/200C/200-4R Intermediate Servo Piston (Inner) 2.41" (Metal) 1976-90.....	1	8632151
54194AHT	Ring, 200/200C/200-4R Intermediate Servo Piston (Inner) 2.41" (Teflon) 1976-90.....	1	
54198A	Ring, 200/200C/200-4R Intermediate Servo Piston (Outer)(Large, Metal) 1976-90.....	1	8628123
54198AT	Ring, 200/200C/200-4R Intermediate Servo Piston (Outer)(Large, Teflon) 1976-90.....	1	
54361AA	Lip Seal, 200/200C/200-4R Servo 64.5MM (Outer) 1976-90.....	1	
54361AK	Lip Seal Set, 200/200C/200-4R Servo 1976-90.....	1	
54199A	Ring, 200/200C/200-4R Intermediate Servo Piston (Outer) 2.67" (Small, Metal) 1976-90.....	1	8628124
54199AT	Ring, 200/200C/200-4R Intermediate Servo Piston (Outer) 2.67" (Small, Teflon) 1976-90.....	1	
54199AA	Ring, 200/200C Intermediate Servo Piston (Outer) 2.35" (Small, Metal) 1976-87.....	1	8628697
54199AAT	Ring, 200/200C Intermediate Servo Piston (Outer) 2.35" (Small, Teflon) 1976-87.....	1	
54199AB	Ring, 200/200C/200-4R Intermediate Servo Piston (Outer) 2.89" (Small, Metal) 1976-90.....	1	8628125
54199ABT	Ring, 200/200C/200-4R Intermediate Servo Piston (Outer) 2.89" (Small, Teflon) 1976-90.....	1	
54199AC	Ring, 200/200C Intermediate Servo Piston (Outer) 2.53" (Small, Metal) 1976-87.....	1	8630080
54199ACT	Ring, 200/200C Intermediate Servo Piston (Outer) 2.53" (Small, Teflon) 1976-87.....	1	
54538B	Ring, 200-4R Pump Vane (Steel) 1981-90.....	2	8657692
54538BK	Ring & Spring Kit, 200-4R (2 Vane Rings, Inner & Outer Springs For The Pump Slide, & Pressure Regulator Spring) 1981-90.....	1	

PART #	WASHERS & BEARINGS	QTY.	REFERENCE #
54200A	Washer Kit, 200/200C (W/Out Selectives) 1976-87.....	1	
54200AA	Washer Kit, 200/200C/200-4R Forward Drum to Hub (Selective) 1976-90.....	1	
54200AB	Washer Kit, 200/200C/200-4R Forward Drum to Output Shaft (Selective) 1976-90.....	1	
54200B	Washer Kit, 200-4R (W/Out Selectives) 1981-90.....	1	
54201A	Bearing Kit, 200/200C 1976-87.....	1	
54201B	Bearing Kit, 200-4R 1981-90.....	1	
54211B	Washer, 200-4R Stator .169" (# 1) 1981-90.....	1	8634120
54211BA	Washer, 200-4R Stator .174" (# 2) 1981-90.....	1	8634121
54211BB	Washer, 200-4R Stator .178" (# 3) 1981-90.....	1	8634122
54211BC	Washer, 200-4R Stator .184" (# 4) 1981-90.....	1	8634123
54211BD	Washer, 200-4R Stator .188" (# 5) 1981-90.....	1	8634124
54211BE	Washer, 200-4R Stator .193" (# 6) 1981-90.....	1	8634125

54211BF	Washer, 200-4R Stator .198" (# 7) 1981-90	1	8634386
54211BG	Washer, 200-4R Stator .202" (# 8) 1981-90	1	8634387
54211BH	Washer, 200-4R Stator .207" (# 9) 1981-90	1	8634388
54217B	Bearing, 200-4R Overdrive Planet to Overdrive Ring Gear 1981-90	1	8634035
54223B	Washer, 200-4R Overdrive Ring Gear to Direct Drum Support 1981-90	1	8634146
54226A	Washer, 200/200C Pump to Direct Drum 1976-87	1	8628056
54226B	Washer, 200-4R Direct Drum Support to Direct Drum 1981-90	1	8634157
54229A	Washer, 200/200C/200-4R Direct Drum to Forward Drum 1976-90	1	8628091
54232-1	Shim, 200/200C/200-4R (.007) (Use With 54232 To Adjust Front Planet Inlay)	AR	
54232	Washer, 200/200C/200-4R Forward Drum to Hub .100" 1976-90	1	
54232A	Washer, 200/200C/200-4R Forward Drum to Hub .117" (# 1) 1976-90	1	8630891
54232AA	Washer, 200/200C/200-4R Forward Drum to Hub .124" (# 2) 1976-90	1	8630892
54232B	Washer, 200/200C/200-4R Forward Drum to Hub .131" (# 3) 1976-90	1	8630893
54232C	Washer, 200/200C/200-4R Forward Drum to Hub .138" (# 4) 1976-90	1	8630894
54232D	Washer, 200/200C/200-4R Forward Drum to Hub .145" (# 5) 1976-90	1	8630895
54232E	Washer, 200/200C/200-4R Forward Drum to Hub .152" (# 6) 1976-90	1	8630896
54232F	Washer, 200/200C/200-4R Forward Drum to Hub .159" (# 7) 1976-90	1	8630897
54232G	Washer, 200/200C/200-4R Forward Drum to Hub .166" (# 8) 1976-90	1	8630898
54232H	Washer, 200/200C/200-4R Forward Drum to Hub .173" (# 9) 1976-90	1	8630899
54233A	Washer, 200/200C/200-4R Forward Hub to Spacer 1976-90	1	8628765
54235A	Bearing, 200/200C/200-4R Front Planet to Hub 1976-90	1	8628202
54238A	Bearing, 200/200C/200-4R Front Planet to Sun Gear 1976-90	1	8633875
54242A	Washer, 200/200C/200-4R Rear Planet to Sprag Race 1976-90	1	8628182
54242AA	Bearing, 200/200C/200-4R Rear Planet to Sprag Race 1976-90 (Use 84286B)	1	8648389
84286B	Bearing, 200/200C/200-4R Rear Planet To Sprag Race 1976-90	1	
54244A	Washer, 200/200C/200-4R Shell to Low/Reverse Clutch Hsg .060" (Plastic) 1976-90	1	8628766
54244AA	Washer, 200/200C/200-4R Shell to Low/Reverse Clutch Hsg .080" (Plastic) 1976-90	1	
54244AB	Washer, 200/200C/200-4R Shell to Low/Reverse Clutch Hsg (Metal) (Use 34268) 1976-90	1	8628549
34268	Washer, 200/200C/200-4R Low/Reverse Clutch Housing (4 Tab) (Metal)	1	
54247A	Bearing, 200/200C/200-4R Sun Gear to Rear Ring Gear 1976-90	1	8628962
54251A	Washer, 200/200C/200-4R Rear Planet to Rear Ring Gear 1976-90	1	8628188
54266A	Washer, 200/200C/200-4R Driven Governor Gear to Case 1976-90	1	8628584
54268	Washer, 200/200C/200-4R Forward Drum to Output Shaft .068" (# 1) 1976-90	1	8639291
54268A	Washer, 200/200C/200-4R Forward Drum to Output Shaft .073" (# 2) 1976-90	1	8639292
54268B	Washer, 200/200C/200-4R Forward Drum to Output Shaft .078" (# 3) 1976-90	1	8639293
54268C	Washer, 200/200C/200-4R Forward Drum to Output Shaft .083" (# 4) 1976-90	1	8639294
54268D	Washer, 200/200C/200-4R Forward Drum to Output Shaft .088" (# 5) 1976-90	1	8639295
54268E	Washer, 200/200C/200-4R Forward Drum to Output Shaft .093" (# 6) 1976-90	1	8639296
54268F	Washer, 200/200C/200-4R Forward Drum to Output Shaft .098" (# 7) 1976-90	1	8639297
54268G	Washer, 200/200C/200-4R Forward Drum to Output Shaft .103" (# 8) 1976-90	1	8639298
54268H	Washer, 200/200C/200-4R Forward Drum to Output Shaft .108" (# 9) 1976-90	1	8639299
54268J	Washer, 200/200C/200-4R Forward Drum to Output Shaft .113" (# 10) 1976-90	1	8639300
54268K	Washer, 200/200C/200-4R Forward Drum to Output Shaft .118" (# 11) 1976-90	1	8639301
54268L	Washer, 200/200C/200-4R Forward Drum to Output Shaft .123" (# 12) 1976-90	1	8639302
54268M	Washer, 200/200C/200-4R Forward Drum to Output Shaft .128" (# 13) 1976-90	1	8639303
54268N	Washer, 200/200C/200-4R Forward Drum to Output Shaft .133" (# 14) 1976-90	1	8639304
54268P	Washer, 200/200C/200-4R Forward Drum to Output Shaft .138" (# 15) 1976-90	1	8639305

PART #	GASKETS & RUBBER COMPONENTS	QTY.	REFERENCE #
54300A	Gasket, 200/200C Pan 1976-87	1	8633380
54300B	Gasket, 200-4R Pan 1981-90	1	8634198
54306B	Gasket, 200-4R Governor Cover 1981-90	1	8634477
54308B	Gasket, 200-4R Accumulator Housing to Plate 1981-90	1	8634166
44309	Gasket, 200/200C/200-4R Pump Bolt 1976-90	6	8626281
54310A	Gasket, 200 Pump to Case 1976-78	1	8633899
54310AB	Gasket, 200/200C Pump to Case 1979-87	1	
54310B	Gasket, 200-4R Pump to Case 1981-90	1	8634047
54311A	O-Ring, 200/200C Pump 1976-87	1	8628052
54311B	O-Ring, 200-4R Pump 1981-90	1	8634046
54313B	O-Ring, 200-4R Pump Slide 1981-90	1	8634088
54314B	Seal, 200-4R Pump Slide (Rubber) 1981-90	1	8631283
54315B	Seal, 200-4R Pump Slide (Teflon) 1981-90	1	8631877
54320A	Gasket, 200 Valve Body (Upper) 1976-78	1	8630445
54320AB	Gasket, 200C Valve Body (Upper) 1979-87	1	8633624
54320B	Gasket, 200-4R Valve Body (Upper) 1981-90	1	8634653
54321A	Gasket, 200 Valve Body (Lower) 1976-78	1	8628870
54321AB	Gasket, 200C Valve Body (Lower) 1979-87	1	8633623
54321B	Gasket, 200-4R Valve Body (Lower) 1981-90	1	8634654
54326A	Gasket, 200/200C Filter 1979-87	1	8628300

PART #	GASKETS & RUBBER COMPONENTS	QTY.	REFERENCE #
54328A	O-Ring, 200C Lock/Up Solenoid 1978-87	1	8630052
54328B	O-Ring, 200-4R Lock/Up Solenoid 1981-90	1	8630049
54330B	Lip Seal, 200-4R 4th Clutch (Inner) 1981-90	1	8635562
54331B	Lip Seal, 200-4R 4th Clutch (Outer) 1981-90	1	8634024
54334A	Lip Seal, 200/200C/200-4R Forward Clutch Piston (Inner) 1976-90	1	8630102
54336A	Lip Seal, 200/200C/200-4R Direct Clutch Piston (Inner) 1976-90	1	8628079
54336AC	Lip Seal, 200/200C/200-4R Direct Clutch Piston (Center) 1976-90	1	8630295
54337A	Lip Seal, 200/200C/200-4R Forward & Direct Clutch Piston (Outer) 1976-90	2	8628078
54338A	Lip Seal, 200/200C/200-4R Low/Reverse Clutch Piston (Inner) 1976-90	1	8628246
54338AK	Lip Seal Set, 200/200C/200-4R Low/Reverse Clutch Piston 1976-90	1	
54339A	Lip Seal, 200/200C/200-4R Low/Reverse Clutch Piston (Outer) 1976-90	1	8628364
54340B	Lip Seal, 200-4R Overrun Clutch Piston (Inner) 1981-90	1	8634054
54341B	Lip Seal, 200-4R Overrun Clutch Piston (Outer) 1981-90	1	8634053
54345A	O-Ring, 200/200C Governor Cover (Outer) 1976-87	1	8628955
54345AA	O-Ring, 200/200C Governor Cover (Inner) 1976-87	1	8628248
54352A	Lathe Cut Seal, 200-4R 1-2 Accumulator 1981-90	1	
54354B	Lathe Cut Seal, 200-4R 3-4 Accumulator 1981-90	1	8635568
54361A	Lip Seal, 200/200C/200-4R Servo 68MM (Outer) 1976-90	1	
54361AA	Lip Seal, 200/200C/200-4R Servo 64.5MM (Outer) 1976-90	1	
54361AB	Lip Seal, 200/200C/200-4R Servo 51MM (Inner) 1976-90	1	8639782
54361AC	Lip Seal, 200/200C/200-4R Servo 55MM (Inner) 1976-90	1	8639783
54361AD	Lip Seal, 200/200C/200-4R Servo 57MM (Inner) 1976-90	1	8639784
54361AK	Lip Seal Set, 200/200C/200-4R Servo 1976-90	1	
54362A	O-Ring, 200/200C/200-4R Servo Cover 1976-87	1	8628136
54362BK	Seal Set, 200-4R Servo (Fits Superiors Super Servo # 54907BS)(Contains: 2 Lip Seals & 1 O-Ring)	1	
103368	O-Ring, 200/200C/200-4R Speed-O Sleeve (Inner) 1976-87	1	1240382
34369A	O-Ring, 200/200C/200-4R Speed-O Sleeve (Outer)(BPO Case Only) 1976-87	1	
64369	O-Ring, 200-4R Speed-O Housing 1982-Up	1	
44371A	O-Ring, 200/200C/200-4R Filler Tube 1969-79	1	6264902
44371B	Boot, 200C/200-4R Filler Tube 1980-86	1	1259475
54373A	O-Ring, 200/200C/200-4R Detent 1976-90	1	358424
54373B	Boot, 200/200C/200-4R Detent 1976-90	1	25518260
74379	Seal, 200-4R Filter 1982-92	1	
44380	O-Ring, 200/200C/200-4R Input Shaft 1976-90	1	8630049
64380	O-Ring, 200C Turbine Shaft (Goes Behind Splines) 1982-Up (4 & 6 Cylinder Type)	1	
54386A	Cup Plug Seal, 200/200C/200-4R Low/Reverse Clutch Housing 1976-90	1	8631577
54390A	External Seal Kit, 200/200C 1976-Up	1	
54390B	External Seal Kit, 200-4R 1981-90	1	

PART #	TECHNICAL MANUALS	QTY.	REFERENCE #
54400A	Manual, 200C Technical 1979-87	1	THM200C
54400B	Manual, 200-4R Technical 1981-90	1	200-4R

PART #	ELECTRICAL COMPONENTS	QTY.	REFERENCE #
54411A	Switch, 200C Pressure 1983-87	1	24200843
54411B	Switch, 200-4R 4th Clutch Pressure (1 Prong) 1981-90	1	8683502
64412	Switch, 200-4R Pressure (2 Prong) 1981-90	1	8643710
54416A	Switch, 200C/200-4R Lock/Up Delay (50-54 PSI) 1981-90	1	8635869
44416A	Switch, 200C/200-4R Governor (40 PSI) 1979-90	1	8648062
44416B	Switch, 200C/200-4R Governor (46 PSI) 1979-90	1	8648063
54416B	Switch, 200-4R Governor (36 PSI) 1981-90	1	8644658
54416BA	Switch, 200-4R 4-3 Pressure Switch W/Tube 1981-90	1	8634463
54416BB	Switch, 200-4R 4-3 Pressure Switch W/Tube (2 Prong) 1981-90	1	8634853
44416C	Switch, 200C/200-4R Governor (48 PSI) 1979-90	1	8648064
44416D	Switch, 200C/200-4R Governor (50 PSI) 1979-90	1	8648065
44416DA	Switch, 200C/200-4R Governor (52 PSI) 1979-90	1	8648066
44416E	Switch, 200C/200-4R Governor (54 PSI) 1979-90	1	8648067
84425	Solenoid, 200C TCC (Universal) 1979-87	1	8646419
T84425K	Solenoid, 200C Lock-Up (6 Pack With Free Posi-Twist Travel Pack)(Teckpak)	1	K84856U
54425A	Solenoid, 200C TCC (W/Closed Loop) 1979-87	1	8633945
54425AA	Solenoid, 200C TCC (3 Wire) 1979-87	1	8633947
54425AB	Solenoid, 200C TCC (PT, 1G2, W/Gr) 1979-87	1	8633946
54425AC	Solenoid, 200C TCC (PT, 1G2, W/3) 1979-87	1	8638931
54425B	Solenoid, 200-4R TCC (Universal) 1981-90	1	
54425BA	Solenoid, 200-4R TCC (W/259, 262, 305, 307 Cl) 1982-86	1	8634967

54425BB	Solenoid, 200-4R TCC (W/231 CI V-6) 1984-86	1	8639900
54425BC	Solenoid, 200-4R TCC (W/305 CI V-8) 1984-86	1	8639901
54425BE	Solenoid, 200-4R TCC (W/350N) 1984-86	1	8634961
S54425-2	Snout With O-Ring, 200-4R TCC Solenoid (Aluminum)(Sonnax)	1	
54434A	Switch, 200C TCC Vacuum Control (On Engine) 1979-Up	1	14014519
44442A	Universal Adjustment Vacuum Switch, 200-4R (Superior) (1" to 6" Of Vaccum)	1	
44442B	Universal Adjustment Vaccum Switch, 200-4R (Superior) (6" to 22" Of Vaccum)	1	
74444	Connector, 200C Case (2 Prong) 1979-Up	1	12300205
84444	Connector, 200C/200-4R Case (4 Prong) Square	1	
74444A	Connector, 200C/200-4R Case (3 Prong) 1979-Up	1	8634383

PART #	MISC. COMPONENTS	QTY.	REFERENCE #
54480A	Ball & Capsule, 200-4R Input Drum 1981-90	1	8685839
74480C	Ball & Capsule, 200-4R In Case by Servo 1981-90	1	8634400
54483A	Cup Plug, 200/200C Park Pawl 1976-87	1	8620318
54483B	Cup Plug, 200/200C/200-4R Turbine Shaft (Rear) 1976-90	1	8628145
74484C	Orifice Plug, 200C Holds Screen In Pump)	1	8630529
54487A	Grommet, 200/200C/200-4R Shift Lever (Black, Oval) 1976-Up	1	
T44489	Dust Cover, 200/200C/200-4R Universal (Teckpak) 1976-Up	1	K35803U
34490	Vent, 200/200C/200-4R Case (Front, Plastic) 1978-90	1	8633408
54490A	Vent, 200 Case (Rear) 1976-77	1	8630470
44497-1	Detent Cable End, 200C/200-4R Teardrop Style Connector (This Is The OE Syle (No Slot) Cable Must Be Recrimped)	1	
T44494U	Filler Tube & Dip Stick Kit, 200/200C/200-4R Fitz All (Teckpak) 1976-Up	1	K35999U
T44494UL	Filler Tube & Dip Stick, 200/200C/200-4R (Fitz All) With Lockdown Stick 1969-86 (Teckpak)	1	
T54497BHP	Detent Cable, 200/200C/200-4R (Hi-Performance)(Overall Length Is 86") 1979-92 (Teckpak)	1	
T54497C	Detent Cable, 200C/200-4R (Overall Length 45")	1	
T54497U	Detent Cable, 200/200C/200-4R Universal 1976-Up	1	K65940U

PART #	HARD PARTS	QTY.	REFERENCE #
54500A	Pump, 200 Complete 1976	1	
54500AA	Pump, 200 Complete 1977-78	1	
54500AB	Pump, 200C Complete 1979-87 (Body Cast # 527)(Stator Cast # 414/536)(Can Use 54500AF)	1	
54500AC	Pump, 200 Complete 1979-80	1	
54500AD	Pump, 200 Complete (Chevette)	1	
54500AF	Pump, 200C Complete (Body Cast # 159)(Stator Cast # 149) 1979-87	1	
54500B	Pump, 200-4R Complete (Stator Cast # 150; Body Cast # 149)	1	
54500BA	Pump, 200-4R Complete (Stator Cast # 088; Body Cast # 082 or 690)	1	

PART #	PUMP COMPONENTS	QTY.	REFERENCE #
74089	Retainer, 200-4R Front Seal Lock 1981-90	1	8654491
54176B	Ring, 200-4R Pump Slide (Metal) 1981-90	1	8634079
54313B	O-Ring, 200-4R Pump Slide 1981-90	1	
54314B	Seal, 200-4R Pump Slide (Rubber) 1981-90	1	8631283
54315B	Seal, 200-4R Pump Slide (Teflon) 1981-90	1	8631877
54507A-5	Check Ball, 200/200C Pump 1976-87	1	7808541
54507AC-1	Valve, 200C Converter Clutch Valve (Inside Pump) 1979-87	1	8633877
54507AC-2	Sleeve, 200C Converter Clutch Valve (Inside Pump) 1979-87	1	8620539
54507ACK	Valve Kit, 200C Lock-Up Valve (Transgo) 1979-87	1	200-LU
54507AP-3	Spring, 200C Pressure Regulator	1	8630093
54507ARK	Valve, 200C Reverse Boost Valve W/Sleeve 1981-87	1	8634939
54507B-4	Pin, 200-4R Stator Tube Locator Pin 1981-90	1	
54507BC-6	Stop, 200-4R Lock-Up Valve 1981-90	1	8634705
54507BP-3	Spring, 200-4R Pressure Regulator Valve (Orange) 1981-90	1	8639002
54507BP-3A	Spring, 200-4R Pressure Regulator Valve (Green) 1981-90	1	8639164
S54507PAK	Valve Kit, 200/200C Pressure Regulator With O-Rings & End Plug (Sonnax)	1	
74507P-1	Valve, 200-4R Pressure Regulator 1981-90	1	
74507P-3	Spring, 200-4R Pressure Regulator 1981-90	1	8634490
74507R-4	C-Clip, 200-4R Holds Reverse Boost Valve In 1981-90	1	
74507RCK	Valve & Sleeve Assembly, 200-4R Reverse Boost (.336"OD Large Land & .246"OD Small Land)	1	
S74507RDK	Valve & Sleeve Assembly, 200-4R Reverse Boost (.363"OD Large Land & .283"OD Small Land) (With O-Rings)(Sonnax)	1	
74507RGK	Valve & Sleeve Assembly, 200-4R Reverse Boost (.374"OD Large Land & .296"OD Small Land)	1	
S74507T	Valve & Sleeve Assembly, 200-4R TV Boost (.500"OD) (Sonnax) (Factory Style)	1	
74507TK	Valve & Sleeve, 200-4R TV Boost (.500"OD Valve) 1981-90 (O-Ring Type)	1	

PART #	PUMP COMPONENTS (Continued)	QTY.	REFERENCE #
S74507TA.....	Valve & Sleeve Assembly, 200-4R TV Boost (.471"OD) (Sonnax) (Factory Style)	1	
74507TAK.....	Valve & Sleeve, 200-4R TV Boost (.471"OD Valve) 1981-90 (O-Ring Type)	1	
S74507TB.....	Valve & Sleeve Assembly, 200-4R TV Boost (.423"OD)(Sonnax) (Factory Style)	1	
S74507TBK....	Valve & Sleeve Assembly, 200-4R TV Boost (.423"OD)(Sonnax)(O-ring Type).....	1	
54529B.....	Stator Shaft Tube, 200-4R 1981-90	1	

PART #	HARD PARTS (Continued)	QTY.	REFERENCE #
54510A.....	Pump Body, 200 1976.....	1	
54510AA.....	Pump Body, 200 1977-78.....	1	
54510AB.....	Pump Body, 200C (Cast # 527) 1979-87	1	
54510AC.....	Pump Body, 200 1979-80.....	1	
54510AD.....	Pump Body, 200C (Cast # 159) 1979-87	1	
54510B.....	Pump Body, 200-4R (Cast # 149) 1981-82	1	
54510BA.....	Pump Body, 200-4R (Cast # 082 or 690) 1982-90.....	1	
54510BB.....	(Use 54510BA).....	1	
54520A.....	Pump Stator, 200 1976	1	
54520AA.....	Pump Stator, 200 (No Vent) E1977	1	
54520AB.....	Pump Stator, 200 (W/Vent) L1977-79	1	
54520AC.....	Pump Stator, 200C (Cast # 414 or 536) 1979-87.....	1	
54520AD.....	Pump Stator, 200 (Chevette)	1	
54520AE.....	Pump Stator, 200 (Cast # 738)(W/Vent) 1979-80	1	
54520AF.....	Pump Stator, 200C (Cast # 149) 1979-87	1	
54520B.....	Pump Stator, 200-4R (Cast # 150) 1981-82.....	1	
54520BA.....	Pump Stator, 200-4R (Cast # 088) 1982-90.....	1	
54529B.....	Shaft, 200-4R Stator Tube 1981-90	1	
54530A.....	Pump Gear Set, 200 (.677") 1976-78.....	1	
54530AA.....	Pump Gear Set, 200 (.776") 1976-78.....	1	
54530AB.....	Pump Gear Set, 200 (.777") 1976-78.....	1	
54530AC.....	Pump Gear Set, 200C (.778") 1979-87	1	
54532B.....	Rotor, 200-4R Pump (7 Vane) 1981-90.....	1	
54532BA.....	Rotor, 200-4R Pump (10 Vane Type) 1981-90	1	
64533.....	Vane, 200-4R Pump 1981-90.....	7-10	
74533AK.....	Vane & Ring Kit, 200-4R Pump (7 Vane) 1981-90	1	
74533K.....	Vane & Ring Kit, 200-4R Pump (10 Vane) 1981-90	1	
54534A.....	Pump Slide, 200-4R (.7069") 1981-90	1	8634081
54534B.....	Pump Slide, 200-4R (.7074") 1981-90	1	8634082
54534BA.....	Pump Slide, 200-4R (.7079") 1981-90	1	8634083
54534BB.....	Pump Slide, 200-4R (.7084") 1981-90	1	8634084
54534BC.....	Pump Slide, 200-4R (.7089") 1981-90	1	8634085
54535B.....	Pin, 200-4R Pump Slide Pivot 1981-90.....	1	8634097
74536.....	Spring, 200-4R Pump Slide (Outer) 1981-90	1	8639563
74536K.....	Spring Set, 200-4R Pump Slider (Inner & Outer) 1981-90.....	1	
74537.....	Spring, 200-4R Pump Slide (Inner) 1981-90.....	1	8639562
54538B.....	Ring, 200-4R Pump Vane (Steel) 1981-90.....	2	8678127
54538BK.....	Ring & Spring Kit, 200-4R (2 Vane Rings, Inner & Outer Springs For The Pump Slide, & Pressure Regulator Spring) 1981-90	1	
54539B.....	Rotor Guide, 200-4R Pump (7 Vane) 1981-90	1	8654733
54539BA.....	Rotor Guide, 200-4R Pump (10 Vane) 1981-90.....	1	12337830
54540B.....	Spring, 200-4R Pivot Pin 1981-90.....	1	8634098
54547A.....	Apply Ring, 200/200C/200-4R Forward Clutch (V-8) 1976-90	1	8628458
54548A.....	Apply Ring, 200/200C/200-4R Direct Clutch (V-8) 1976-90	1	8628459
54549.....	Apply Ring, 200/200C/200-4R Low/Reverse Clutch (V-8) 1976-90	1	8678939
54551B.....	Drum, 200-4R Overrun Clutch 1981-90	1	8634107
54554A.....	Drum, 200 Forward Clutch (4 & 6 Cyl) 1976-E79	1	8638944
54554AA.....	Drum, 200 Forward Clutch (V-8) 1976-E79.....	1	8632953
54554AB.....	Drum, 200C Forward Clutch (V-8) L1979-87	1	8632969
54554AC.....	Drum, 200C Forward Clutch (V-6) 1982-87	1	8633948
54554B.....	Drum, 200-4R Forward Clutch 1981-90	1	8634926
54555A.....	Drum, 200/200C Direct Clutch 1976-87	1	8630922
54555B.....	Drum, 200-4R Direct Clutch 1981-90.....	1	8677993
54560B.....	Piston Kit, 200-4R 4th Clutch 1981-90.....	1	
54561B.....	Piston Kit, 200-4R Overrun Clutch 1981-90.....	1	
54564A.....	Piston Kit, 200/200C/200-4R Forward Clutch (Steel Piston) 1976-90	1	
54564AA.....	Piston Kit, 200/200C/200-4R Forward Clutch (Aluminum Piston) 1979-90.....	1	
54565A.....	Piston Kit, 200/200C/200-4R Direct Clutch 1976-90.....	1	
54567A.....	Piston Kit, 200/200C/200-4R Low/Reverse Clutch 1976-90	1	
54580B.....	Planet, 200-4R Overdrive 1981-90	1	8678912

54582A	Planet, 200/200C/200-4R Forward 1976-90	1	8677982
54584A	Planet, 200/200C/200-4R Rear 1976-90	1	8677999
54590B	Ring Gear, 200-4R Overdrive Planet 1981-90	1	8634037
54592A	Ring Gear, 200/200C/200-4R Forward Planet 1976-90	1	8678944
54594A	Ring Gear, 200/200C/200-4R Rear Planet 1976-90	1	8678904
54610B	Sun Gear, 200-4R Overdrive Planet 1981-90	1	8677983
54612A	Sun Gear, 200/200C/200-4R Forward Planet 1976-90	1	8628190
54614A	Sun Gear, 200/200C/200-4R Rear Planet 1976-90	1	8678905
54622A	Shell, 200/200C/200-4R Input Drum 1976-90	1	8648484
54622AH	Shell, 200/200C/200-4R Input Drum (Hardened) 1976-90	1	
54630B	Support, 200-4R Direct Drum (Aluminum) 1981-90	1	8677987
54632A	Housing, 200/200C/200-4R Low/Reverse Clutch (Steel) 1976-90	1	8678906

PART #	SPRAGS & ONE WAY CLUTCHES	QTY.	REFERENCE #
54650B	Sprag, 200-4R Overdrive 1981-90	1	8634049
54654A	Sprag, 200/200C/200-4R Low Clutch (Narrow, Early)	1	8628183
54654AA	Sprag, 200/200C/200-4R Low Clutch (Wide, Late)	1	
54660B	Inner Race, 200-4R Overdrive Sprag 1981-90	1	8634038
54664A	Inner Race, 200/200C/200-4R Low Clutch Sprag 1976-90	1	8628184

PART #	HARD PARTS (Continued)	QTY.	REFERENCE #
54673B	Shaft, 200-4R Turbine 1981-90	1	8677998
54678	Shaft, 200 Output (1st Design) 14 Teeth Governor Gear 1976-77 (Uses A Metal Speed-O Gear)	1	
54678A	Shaft, 200 Output (2nd Design) 16 Teeth Governor Gear 1977-78 (Uses A Metal Speed-O Gear) (16 1/4" Long)	1	
54678AA	Shaft, 200C Output (3rd Design) 16 Teeth Governor Gear 1979-Up (Uses A Plastic Speed-O Gear) (16 1/4" Long)	1	8648472
54678B	Shaft, 200-4R Output (12 1/4" Long)(14 Teeth Governor Gear) 1981-90	1	8677997
54680A	Governor, 200/200C (14 Teeth, 1 Spring) 1976-87	1	8655982
54680AA	Governor, 200/200C (14 Teeth, 2 Spring) 1976-87	1	8638921
54680AB	Governor, 200/200C (13 Teeth, 2 Spring) 1976-87	1	8633942
54680AC	Governor, 200/200C (13 Teeth, 1 Spring) 1976-87	1	8633940
54680B	Governor, 200-4R (13 Teeth Speed-O Gear)(Small Weight Is .750" Tall) 1981-90	1	8655962
54680BA	Governor, 200-4R (12 Teeth Speed-O Gear) 1981-90	1	8655963
54680BB	Governor, 200-4R (11 Teeth Speed-O Gear) 1981-90	1	8655976
54680BC	Governor, 200-4R (10 Teeth Speed-O Gear) 1981-90	1	
54680BD	Governor, 200-4R (13 Teeth Speed-O Gear)(Small Weight Is .657" Tall) 1981-90	1	8655965
54680BE	Governor, 200-4R (14 Teeth Speed-O Gear)(Natural) 1981-90	1	8655964
54680BF	Governor, 200-4R (14 Teeth Speed-O Gear)(Green) 1981-90	1	24200558
54681A-6	Check Ball, 200/200C Governor Shaft 1976-87	2	8622757
54684A	Gear Kit, 200/200C Governor (14 Teeth) 1976-87	1	
54684AA	Gear Kit, 200/200C Governor (13 Teeth) 1976-87	1	8638924
54684B	Gear Kit, 200-4R Governor (12 Teeth) 1981-90	1	8634935
54684BA	Gear Kit, 200-4R Governor (11 Teeth) 1981-90	1	8634965
54684BB	Gear Kit, 200-4R Governor (13 Teeth) 1981-90	1	8634934
54684BC	Gear Kit, 200-4R Governor (10 Teeth) 1981-90	1	8639906
54686A	Cover, 200/200C Governor 1976-87	1	8628933
54686B	Cover, 200-4R Governor 1981-90	1	
54698B	Plate, 200-4R Oil Deflector (4 Legs) 1981-90	1	8634701
54740A	Valve Body, 200 1976-78	1	
54740AA	Valve Body, 200C (All Except 1984 W/3rd Clutch Oil Switch) 1979-87	1	
54740AB	Valve Body, 200C (W/3rd Clutch Oil Switch) 1984	1	
54740B	Valve Body, 200-4R 1981-90	1	

PART #	VALVE BODY COMPONENTS	QTY.	REFERENCE #
106680A-3	Spring, 200/200C/200-4R Throttle Valve (Anti-Stick) 1976-90	1	
S54741ANK	Valve & Sleeve Kit, 200/200C/200-4R Throttle Valve (.357")(Sonnax) 1976-Up	1	65754-01K
S54741AANK	Valve & Sleeve Kit, 200/200C/200-4R Throttle Valve (.390")(Sonnax) 1976-Up	1	65754-02K
S54741ABNK	Valve & Sleeve Kit, 200/200C/200-4R Throttle Valve (.430")(Sonnax) 1976-Up	1	65754-03K
54741B-1	Valve, 200-4R Manual 1981-90	1	
44741V-5	Check Ball, 200-4R Valve Body (.250") Viton 1969-86	AR	
54746B	Plate, 200-4R Accumulator 1981-90	1	

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PART #	HARD PARTS (Continued)	QTY.	REFERENCE #
54747BA	Plate, 200-4R Valve Body (Monte Carlo SS) 1981-90	1	8639554
54747BB	Plate, 200-4R Valve Body (Square, Wide U, Square, UVV) 1981-90	1	8657010
54747BE	Plate, 200-4R Valve Body (Code X) 1981-90	1	8657309
54760A	Case, 200 Chevy 1976-78	1	
54760AA	Case, 200 Chevy 1979-81	1	
54760AB	Case, 200C Chevy 1981-Up	1	
54760AC	Case, 200 Buick, Olds, Pontiac 1976-78	1	
54760AD	Case, 200 Buick, Olds, Pontiac 1979-81	1	
54760AE	Case, 200C Buick, Olds, Pontiac 1981-Up	1	
54760AF	Case, 200 Chevette 1976-78	1	
54760AG	Case, 200 Chevette 1979-Up	1	
54760AH	Case, 200 Chevy Luv 1976-78	1	
54760AK	Case, 200 Monza (4 Bolt Holes on Extension Housing) 1976-78	1	
54760AL	Case, 200 Monza (3 Bolt Holes on Extension Housing) 1976-78	1	
54760AM	Case, 200 Monza 1979-80	1	
54760AN	Case, 200C Monza 1980-Up	1	
54760AP	Case, 200C Chevy S-10 V-6 1981-Up	1	
54760AR	Case, 200 Sunbird 1979-81	1	
54760AS	Case, 200C Sunbird 1981-Up	1	
54760B	Case, 200-4R 1981-Up	1	8634950

PART #	CASE COMPONENTS	QTY.	REFERENCE #
54386A	Cup Plug Seal, 200/200C/200-4R Low/Reverse Clutch Housing 1976-Up	1	8682481
54761A	Low/Reverse Clutch Housing Fix, 200/200C/200-4R 1976-Up	1	M20706

PART #	HARD PARTS (Continued)	QTY.	REFERENCE #
54765A	Pan, 200 1976-78	1	
54765AA	Pan, 200C Deep 1979-Up	1	8648349
54765B	Pan, 200-4R 1981-Up	1	8639950
44774	Housing, 200/200C Speed-O 7/8" Steel (Use in Place of 7/8" Aluminum) 1976-Up	1	25513247
44774A	Speed-O Housing, 200/200C (7/8") Aluminum (For Rubber Seal)	1	
54774B	Housing, 200-4R Speed-O 15/16" Aluminum (Rubber Seal Type) 1981-Up	1	
54779B	Bolt, 200-4R Pan to Case 1981-Up	15	
34797B	Nut, 200/200C/200-4R Holds External Shift Lever On 1976-Up	1	
44842	Bracket, 200-4R Holds Small Speed-O Housing In Place 1981-Up	1	
54847A	Gear, 200/200C Speed-O Drive (7 Teeth) Red (1/2" Slot)	1	
54847AB	Gear, 200/200C Speed-O Drive (15 Teeth) Gray (1/2" Slot)	1	
44847B	Gear, 200-4R Speed-O Drive (9 Teeth) Green (5/16" Slot)	1	
44847BD	Gear, 200/200C Speed-O Drive (10 Teeth) Blue (5/16" Slot)	1	
44847C	Gear, 200/200C Speed-O Drive (17 Teeth) Red (7/16" Slot)	1	
44847CA	Gear, 200/200C Speed-O Drive (17 Teeth) Red (5/16" Slot)	1	
44847DW	Gear, 200/200C Speed-O Drive (18 Teeth) Blue (1/2" Slot)	1	
34848A	Gear, 200/200C Speed-O Driven (34 Teeth) Green (With Plastic Shaft)	1	
44848A	Gear, 200-200C Speed-O Driven (20 Teeth) Blue	1	
54848A	Gear, 200/200C Speed-O Driven (18 Teeth) Brown	1	
44848B	Gear, 200-200C Speed-O Driven (21 Teeth) Red	1	
44848C	Gear, 200-200C Speed-O Driven (22 Teeth) Gray	1	
44848D	Gear, 200-200C Speed-O Driven (23 Teeth) Black	1	
44848E	Gear, 200-200C Speed-O Driven (24 Teeth) Yellow	1	
34848B	Gear, 200/200C Speed-O Driven (35 Teeth) Orange (With Plastic Shaft)	1	
34848C	Gear, 200/200C Speed-O Driven (36 Teeth) White (With Plastic Shaft)	1	
34848D	Gear, 200/200C Speed-O Driven (37 Teeth) Red (With Plastic Shaft)	1	
34848E	Gear, 200/200C Speed-O Driven (38 Teeth) Blue (With Plastic Shaft)	1	
34848F	Gear, 200/200C Speed-O Driven (39 Teeth) Brown (With Plastic Shaft)	1	
34848G	Gear, 200/200C Speed-O Driven (40 Teeth) Black (With Plastic Shaft)	1	
34848H	Gear, 200/200C Speed-O Driven (41 Teeth) Yellow (With Plastic Shaft)	1	
34848HA	Gear, 200/200C Speed-O Driven (42 Teeth) Green (With Plastic Shaft)	1	
34848J	Gear, 200/200C Speed-O Driven (43 Teeth) Purple (With Plastic Shaft)	1	
34848K	Gear, 200/200C Speed-O Driven (44 Teeth) Gray (With Plastic Shaft)	1	
34848L	Gear, 200/200C Speed-O Driven (45 Teeth) Blue (With Plastic Shaft)	1	
54849A	Clip, 200/200C Speed-O Gear (Short) 1976-Up	1	8628557
54860B	Snap Ring, 200-4R Under 4th Clutch Pack 1981-Up	1	8634029
54861B	Snap Ring, 200-4R Holds 4th Clutch Pressure Plate in Case 1981-Up	1	9634158
54862B	Snap Ring, 200-4R Holds 4th Clutch Retainer to Center Support 1981-Up	1	8634023
54864B	Snap Ring, 200-4R Holds Overrun Clutch in Drum 1981-Up	1	8634056
54865B	Snap Ring, 200-4R Holds Overdrive Sprag Inner Race to Overrun Drum 1981-Up	1	8634274
54867B	Snap Ring, 200-4R Holds Overdrive Planet Pins in Planet 1981-Up	1	8634143

54874A	Snap Ring, 200 Servo Rod Retainer 1976-79	1	9414874
54874AA	Snap Ring, 200C Servo Rod Retainer 1980-Up	1	8628122
54876A	Snap Ring, 200/200C/200-4R Holds Pressure Plate in Forward Drum 1976-Up	1	8628089
54877A	Snap Ring, 200/200C/200-4R Holds Spring & Retainer in Forward Drum 1976-Up	1	8628153
54878A	Snap Ring, 200/200C/200-4R Holds Pressure Plate in Direct Drum (Use 54876A)	1	8628089
54879A	Snap Ring, 200/200C/200-4R Holds Retainer in Direct Drum 1976-Up	1	8628059
54880B	Snap Ring, 200-4R Holds Overdrive Planet to Turbine Shaft 1981-Up	1	8634039
54883A	Snap Ring, 200/200C/200-4R Holds Low/Reverse Clutch Housing to Case 1976-Up	1	8628210
54884A	Snap Ring, 200/200C/200-4R Holds Shell to Sun Gear 1976-Up	1	8623105
44887	Snap Ring, 200/200C/200-4R Speed-O Housing to Seal 1976-Up	1	
54892A	Snap Ring, 200/200C/200-4R Holds Low/Reverse Pressure Plate to Case 1976-Up	1	8628184
54893A	Snap Ring, 200/200C/200-4R Holds Low/Reverse Clutch Retainer in 1976-Up	1	8628404
54894A	Snap Ring, 200/200C/200-4R Holds Front Planet to Output Shaft 1976-Up	1	8628170
54896A	Snap Ring, 200/200C/200-4R Holds Servo Cover in Case 1976-Up	1	8657213
54897A	Snap Ring, 200/200C Holds Governor Cover in Case 1976-Up	1	8628244
54905A	Servo Assembly, 200 1976-78	1	8678942
54905AA	Servo Assembly, 200C/200-4R 1979-Up	1	
54905B	Servo Assembly, 200-4R (Hi-Performance)(Non-Anodized Cover)(Sonnax)	1	
54906A	Spring, 200/200C/200-4R Intermediate Servo (Inner) 1976-Up	1	8632147
54907A	Piston, 200/200C Intermediate Servo W/Seal 1.93"OD (Inner) 1976-Up	1	8632980
S54907AF	Nylon Bushing, 200/200C Intermediate (Stops Leaks & Band Failure)(Sonnax)(15 Per Kit)	1	6578-01
54907B	Piston, 200-4R Intermediate Servo W/Seal 2.25"OD (Inner) 1981-Up	1	8678935
54907BB	Piston, 200-4R Intermediate Servo W/O-Ring (Inner) 1981-Up	1	8678941
54907BS	Super Servo, 200-4R (Superior)	1	
T54908A	Pin, 200/200C/200-4R Servo (Extendo Pin)(Teckpak)	1	
54908AA	Pin, 200/200C/200-4R Servo (1 Ring) 1976-Up	1	8630125
54908AB	Pin, 200/200C/200-4R Servo (2 Ring) 1976-Up	1	8630126
54908AC	Pin, 200/200C/200-4R Servo (3 Ring) 1976-Up	1	8630127
54908AD	Pin, 200/200C/200-4R Servo (1 Wide Band) 1976-Up	1	8630128
54909A	Cover, 200/200C Servo 2.374"OD 1976-Up	1	8628939
54909AA	Cover, 200/200C Servo 2.421"OD 1976-Up	1	8628989
54909AB	Cover, 200/200C Servo 2.561"OD 1976-Up	1	8691900
54909AC	Cover, 200/200C Servo 2.789"OD 1976-Up	1	8632902
54909B	Cover, 200-4R Servo 1981-Up	1	8678932
54909BA	Piston, 200-4R Intermediate Servo (Outer) 1981-Up	1	8678934
54911A	Spring, 200/200C/200-4R Intermediate Servo Cushion (Purple) 1976-Up	1	8628109
54911AA	Spring, 200/200C/200-4R Intermediate Servo Cushion (No Color) 1976-Up	1	8628110
54911AB	Spring, 200/200C/200-4R Intermediate Servo Cushion (Blue) 1976-Up	1	8628114
54911AC	Spring, 200/200C/200-4R Intermediate Servo Cushion (White) 1976-Up	1	8630117
54911B	Spring, 200-4R Intermediate Servo Cushion 1981-Up	1	8639264
54912A	Piston, 200 Intermediate Servo (Outer)(Uses 2.89"OD Ring) 1976-78	1	8628950
54912AB	Piston, 200/200C/200-4R Intermediate Servo (Outer)(W/Seal) 1979-Up	1	8638937
54912AC	Piston, 200 Intermediate Servo (Outer)(Uses 2.35"OD Ring) 1979-Up	1	8678943
54912AD	Piston, 200 Intermediate Servo (Outer)(Uses 2.54"OD Ring) 1976-78	1	8638935
54912AE	Piston, 200 Intermediate Servo (Outer)(Uses 2.67"OD Ring) 1976-78	1	8638936
54912B	Piston, 200/200C/200-4R Intermediate Servo (Outer)(Uses 2.67"OD Ring) 1979-Up	1	8638941
54916B	Band Anchor, 200/200C/200-4R 1976-81	1	8634159
54919A	Shim, 200/200C/200-4R Front Servo Pin (To Adjust Band) 1976-81	1	
54925A	Accumulator Assembly, 200/200C 1-2 Accumulator 1976-Up	1	8678941
54925B	Accumulator Assembly, 200-4R 1-2 Accumulator 1981-Up	1	
54926A	Spring, 200/200C 1-2 Accumulator (Purple) 1976-Up	1	8634391
54926AA	Spring, 200/200C 1-2 Accumulator (No Color) 1976-Up	1	8628276
54926B	Spring, 200-4R 1-2 Accumulator (White) 1981-Up	1	8657012
54927A	Piston, 200/200C 1-2 Accumulator 1976-Up	1	8628318
54927B	Piston, 200-4R 1-2 Accumulator 1981-Up	1	8634923
54929B	Housing, 200-4R 1-2 Accumulator 1981-Up	1	8678913
54937B	Piston, 200-4R 3-4 Accumulator 1981-Up	1	8634956
54938B	Pin, 200-4R 3-4 Accumulator 1981-Up	1	
54960B	Piston, 200-4R 4th Clutch 1981-Up	1	
54961B	Piston, 200-4R Overrun Clutch 1981-Up	1	8635028
54964A	Piston, 200/200C/200-4R Forward Drum (Steel) 1976-Up	1	8628971
54964AA	Piston, 200/200C/200-4R Forward Drum (Aluminum) 1976-Up	1	
54964BB	Piston, 200-4R Forward Drum (Aluminum) 1981-Up	1	
54965A	Piston, 200/200C/200-4R Direct Clutch 1976-Up	1	8678931
54967A	Piston, 200/200C/200-4R Low/Reverse Clutch 1976-Up	1	8678938
54970B	Springs W/Retainer, 200-4R 4th Clutch Return 1981-Up	1	
54971B	Wave Spring, 200-4R Overrun Clutch Return 1981-Up	1	
54974A	Springs W/Retainer, 200/200C/200-4R Forward Clutch Return 1976-Up	1	8628492
54975A	Springs W/Retainer, 200/200C/200-4R Direct Clutch Return 1976-Up	1	8630096
54977A	Return Spring, 200/200C/200-4R Low/Reverse Clutch 1976-Up	1	8628222

PART #	HARD PARTS (Continued)	QTY.	REFERENCE #
54981B	Retainer, 200-4R Overrun Spring.....	1	
54985A	Spring Guide, 200/200C/200-4R Direct Clutch Return 1976-Up.....	1	8630195
54987A	Spring Retainer, 200/200C/200-4R Low/Reverse Clutch 1976-Up.....	1	8678907
54989A	Retainer, 200/200C/200-4R Inner Servo Spring 1976-Up.....	1	8632146
54991A	Linkage Assembly, 200/200C Internal 1976-Up.....	1	
54991A-2	Detent Spring W/Roller, 200 1976-78.....	1	8628032
54991AA-2	Detent Spring W/Roller, 200C 1979-Up.....	1	8630460
54991AM-4	Nail, 200/200C Manual Lever Retainer 1976-Up.....	1	8628480
54991B	Linkage Assembly, 200-4R Internal 1981-Up.....	1	
54991B-5	Link, 200-4R Rooster Comb to Manual Valve 1981-Up.....	1	8634326
54991B-7	Clip, 200-4R Rooster Comb to Z Link 1981-Up.....	1	8634332
34992	Shift Lever, 200/200C External 1976-Up.....	1	8679990
54995A	Park Pawl Assembly, 200/200C 1976-Up.....	1	
54995B	Park Pawl Assembly, 200-4R 1981-Up.....	1	
54997A-3	Spring, 200/200C/200-4R T.V. Wire Lifter 1976-Up.....	1	8628834
54997A-5	Wire Lifter, 200/200C/200-4R T.V. Bracket to Check Ball 1976-Up.....	1	8628326
54997A-7	Wire Link, 200 Detent Cable (1.416" Between Bends) 1976-78.....	1	8628706
54997A-7A	Wire Link, 200 Detent Cable (1.963" Between Bends)(Yellow) 1976-78.....	1	8630767
54997A-7B	Wire Link, 200C/200-4R Detent Cable 1979-Up.....	1	8657304
54997BK	T.V. Bracket Assembly, 200/200C/200-4R 1976-Up.....	1	8648670
54999B	Tube, 200-4R Oil Signal Pipe 1981-Up.....	1	8634313

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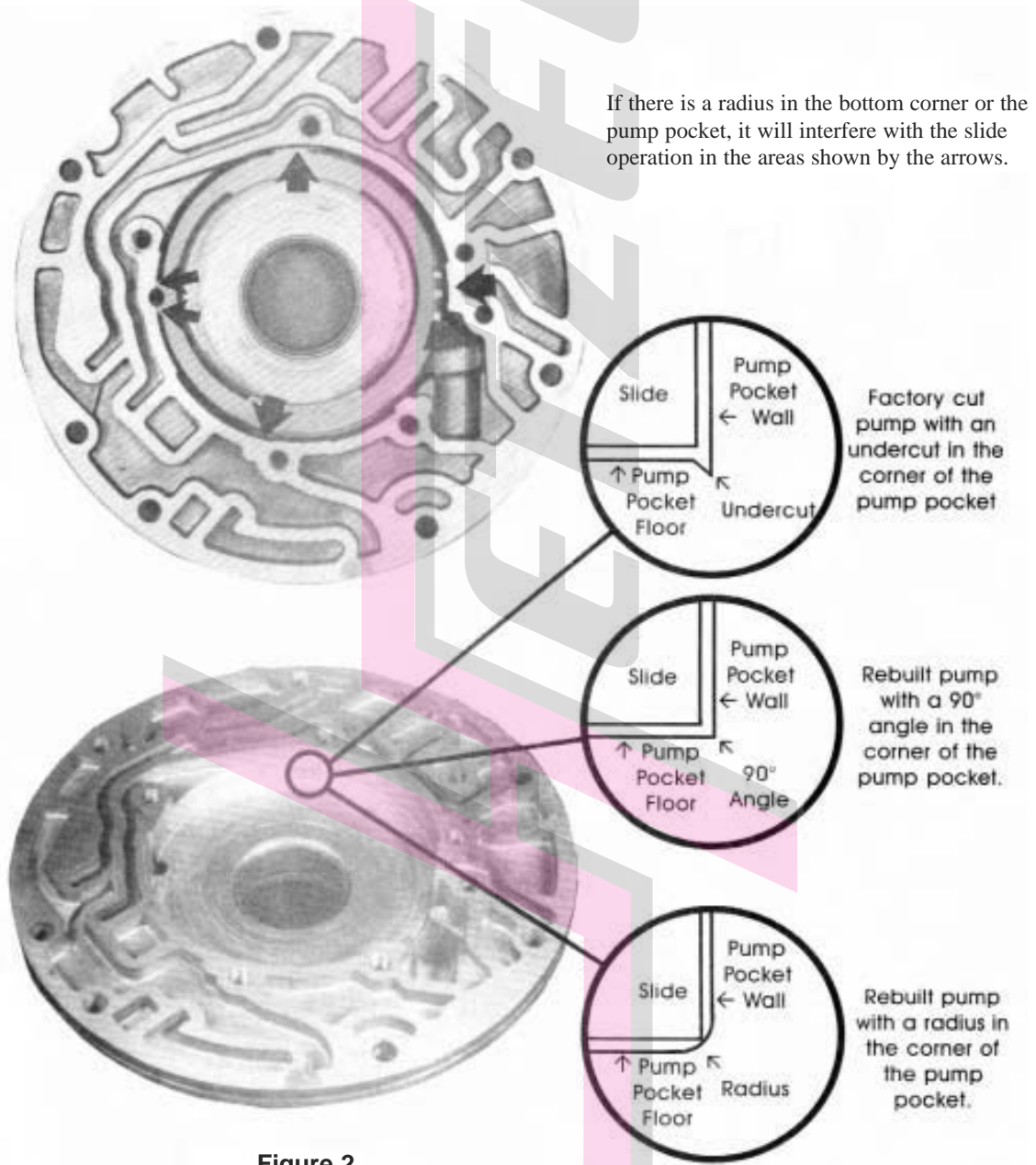


Figure 2