





PART #	PAPER & RUBBER KIT	QTY.	REFERENCE #
94000AW	Paper & Rubber Kit, 4T80E (Bonded Gasket) 1993-Up	1	
PART #	OVERHAUL KIT	QTY.	REFERENCE #
94002AW	Overhaul Kit, 4T80E (With Bonded Gaskets) 1993-Up (For 1993-94 Sell 94747A Also)(Without Bonded Pistons)	1	
PART #	MASTER L/STEEL KIT	QTY.	REFERENCE #
94004AW	Master L/Steels, 4T80E (With Bonded Gaskets) 1993-94 (Sell 94747A Also) (Without Bonded Pistons)	1	
94004BW	Master L/Steels, 4T80E (With Bonded Gaskets) 1995-Up (Without Bonded Pistons)	1	
PART #	MASTER W/STEEL KIT	QTY.	REFERENCE #
94006AW	Master W/Steels, 4T80E (With Bonded Gasket) 1993-94 (Sell 94747A Also)(Without Bonded Pistons)	1	
94006BW	Master W/Steels, 4T80E (With Bonded Gasket) 1995-Up (Without Bonded Pistons)	1	
PART #	FILTER	QTY.	REFERENCE #
94010A	Filter, 4T80E Oil (Main) (Under Side Cover) 1993-Up	1	
94013A	Filter, 4T80E Left Scavenger 1993-Up	1	
94013B	Filter, 4T80E Right Scavenger 1993-Up	1	
PART #	BANDS	QTY.	REFERENCE #
94020A	Band, 4T80E Overdrive (Front, Flex) 1993-Up	1	8684246
94024A	Band, 4T80E Low/Reverse (Rear, Double Wrap) 1993-Up	1	24204502
PART #	BUSHINGS	QTY.	REFERENCE #
94030A	Bushing Kit, 4T80E 1993-Up	1	
94032A	Bushing, 4T80E Converter Hub (Presses in Converter Reactor) 1993-Up	1	
94034A	Bushing, 4T80E Pump Body (Secondary & Scavenger) 1993-Up	2	
94036A	Bushing, 4T80E Converter Reactor (Inner) 1993-Up	1	
94045A	Bushing, 4T80E Driven Sprocket Support 1993-Up	1	
94046A	Bushing, 4T80E 3rd Clutch Housing 1993-Up	1	
94048A	Bushing, 4T80E Forward/Coast Clutch Housing (Front, Small) 1993-Up	1	
94048B	Bushing, 4T80E Forward/Coast Clutch Housing (Rear, Large) 1993-Up	1	
94049A	Bushing, 4T80E 3rd Clutch Hub 1993-Up	1	
94050A	Bushing, 4T80E Input Planet Hub 1993-Up	1	
94051A	Bushing, 4T80E Reaction Sun Shell 1993-Up	1	
94054A	Bushing, 4T80E Forward/Coast Clutch Support (Front, Small) 1993-Up	1	
94054B	Bushing, 4T80E Forward/Coast Clutch Support (Rear, Large) 1993-Up	1	
94061A	Bushing, 4T80E Reverse Clutch Housing (Front, Large) 1993-Up	1	
94061B	Bushing, 4T80E Reverse Clutch Housing (Rear, Small) 1993-Up	1	
94062A	Bushing, 4T80E Final Drive Shaft 1993-Up	1	
94066A	Bushing, 4T80E Extension Housing 1993-Up	1	
PART #	METAL CLAD SEALS	QTY.	REFERENCE #
94070A	Seal, 4T80E Converter Reactor 1993-Up	1	8677749
94072A	Seal, 4T80E Manual Shaft 1993-Up	1	
94076A	Seal, 4T80E Axle (Case Cover, Drivers Side) 1993-Up	1	8679679
94077A	Seal, 4T80E Axle (Extension Housing, Passengers Side) 1993-Up	1	8677554
PART #	FRICTION CLUTCH	QTY.	REFERENCE #
94104A	Friction, 4T80E 2nd Clutch .081" (54 Teeth) 1993-94	3	
94104B	Friction, 4T80E 2nd Clutch .071" (54 Teeth) 1995-Up	4	
94106A	Friction, 4T80E 3rd Clutch .081" (26 Teeth) 1993-Up	4	8684832
94108A	Friction, 4T80E Forward Clutch .081" (53 Teeth) 1993-Up	5	24206898
94110A	Friction, 4T80E Reverse Clutch .081" (26 Teeth) 1993-Up	3	24206897
94112A	Friction, 4T80E Coast Clutch .081" (51 Teeth) 1993-94	2	
94112B	Friction, 4T80E Coast Clutch .081" (53 Teeth) 1995-Up	2	
94119A	Friction Module, 4T80E 1993-94	1	
94119B	Friction Module, 4T80E 1995-Up	1	

PART #	STEEL CLUTCH	QTY.	REFERENCE #
94124A	Steel, 4T80E 2nd Clutch .091" (5 Teeth) 1993-94	2-4	
94124B	Steel, 4T80E 2nd Clutch .081" (5 Teeth) 1995-Up	2-4	
94125A	Steel, 4T80E 2nd Clutch .042" (Waved) 1993-Up	1	
94126A	Steel, 4T80E 3rd Clutch .091" (22 Teeth) 1993-Up	3	8677612
94128A	Steel, 4T80E Forward Clutch .077" (16 Teeth) 1993-Up	4	8679584
94129A	Steel, 4T80E Forward Clutch .063" (16 Teeth, Dished) 1993-Up	1	8684654
94130A	Steel, 4T80E Reverse Clutch .091" (22 Teeth) 1993-Up	3	8677615
94131A	Steel, 4T80E Reverse Clutch .071" (12 Teeth)(Dished) 1993-Up	1	
94132A	Steel, 4T80E Coast Clutch .123" (8 Teeth) 1993-Up	1	8677808
94139A	Steel Module, 4T80E 1993-94	1	
94139B	Steel Module, 4T80E 1995-Up	1	

PART #	CLUTCH PRESSURE PLATES	QTY.	REFERENCE #
94144A	Apply Plate, 4T80E 2nd Clutch .177" (5 Teeth) 1993-Up	1	
94145A	Pressure Plate, 4T80E 2nd Clutch .265" (5 Teeth) 1993-Up	1	
94146A	Apply Plate, 4T80E 3rd Clutch .141" (22 Teeth) 1993-Up	1	8677613
94147A	Pressure Plate, 4T80E 3rd Clutch .159" (22 Teeth)(# 2) 1993-Up	1	8678722
94148A	Pressure Plate, 4T80E Forward Clutch .310" (16 Teeth)(Stamped C) 1993-Up	1	
94148AA	Pressure Plate, 4T80E Forward Clutch .320" (16 Teeth)(Stamped D) 1993-Up	1	
94149A	Apply Plate, 4T80E Forward Clutch .159" (16 Notched Teeth) 1993-Up	1	8684653
94150A	Pressure Plate, 4T80E Reverse Clutch .194" (24 Teeth)(Stamped B) 1993-Up	1	
94152A	Pressure Plate, 4T80E Coast Clutch .159" (16 Notched Teeth) 1993-Up (Use 94149A)	1	8684653
94153A	Apply Plate, 4T80E Coast Clutch .207" (8 Notched Teeth) 1993-Up	1	8679837

PART #	OIL SEALING RINGS	QTY.	REFERENCE #
94175AT	Ring Kit, 4T80E 1993-Up	1	
84177T	Ring, 4T80E Input Shaft (3rd Clutch)(Solid)(Teflon) 1993-Up	2	8656342
94178AT	Ring, 4T80E Forward/Coast Clutch (Lap Joint)(Teflon) 1993-Up	3	8679587
94179AT	Ring, 4T80E 2nd Clutch (Vespel) 1993-Up	2	8678235
94179ET	Ring, 4T80E 2nd Clutch (Quad)(Rubber Expander) 1993-Up	2	8678234
94187AT	Ring, 4T80E Drive Sprocket (Teflon) 1993-Up	1	

PART #	WASHERS & BEARINGS	QTY.	REFERENCE #
94200A	Washer Kit, 4T80E 1993-Up	1	
94201A	Bearing Kit, 4T80E 1993-Up	1	
94220A	Washer, 4T80E Driven Sprocket Support to Reverse Clutch Hsg (6 Tab, Plastic) 1993-Up	1	8679618
94225A	Bearing, 4T80E 3rd Clutch Hub to Sun Shell 1993-Up	1	8677884
94226A	Washer, 4T80E 3rd Clutch Housing to 3rd Clutch Hub (Plastic) 1993-Up	1	8678721
94227A	Washer, 4T80E Reverse Clutch Housing to 2nd Sprag (4 Tab, Plastic) 1993-Up	1	8678725
94228A	Washer, 4T80E Reverse Clu Hsg to 3rd Clu Hsg 2.27-2.49MM (3 Tab, Plastic) 1993-Up	1	
94228AA	Washer, 4T80E Reverse Clu Hsg to 3rd Clu Hsg 2.58-2.80MM (3 Tab, Plastic) 1993-Up	1	
94228AB	Washer, 4T80E Reverse Clu Hsg to 3rd Clu Hsg 2.89-3.11MM (3 Tab, Plastic) 1993-Up	1	
94228AC	Washer, 4T80E Reverse Clu Hsg to 3rd Clu Hsg 3.20-3.42MM (3 Tab, Plastic) 1993-Up	1	
94228AD	Washer, 4T80E Reverse Clu Hsg to 3rd Clu Hsg 3.51-3.73MM (3 Tab, Plastic) 1993-Up	1	
94228AE	Washer, 4T80E Reverse Clu Hsg to 3rd Clu Hsg 3.82-4.04MM (3 Tab, Plastic) 1993-Up	1	
94228AF	Washer, 4T80E Reverse Clu Hsg to 3rd Clu Hsg 4.13-4.35MM (3 Tab, Plastic) 1993-Up	1	
94228AG	Washer, 4T80E Reverse Clu Hsg to 3rd Clu Hsg 4.44-4.66MM (3 Tab, Plastic) 1993-Up	1	
94228AH	Washer, 4T80E Reverse Clu Hsg to 3rd Clu Hsg 4.75-4.97MM (3 Tab, Plastic) 1993-Up	1	
94229A	Bearing, 4T80E Driven Sprocket Support to 3rd Clutch Housing 1993-Up	1	8677886
94230A	Bearing, 4T80E Coast Clutch Hub to Forward/Coast Clutch Housing 1993-Up	1	
94231A	Washer, 4T80E Forward Sprag Outer Race to Coast Clutch Hub (4 Tab, Plastic) 1993-Up	1	
94232A	Washer, 4T80E Input Sprag Outer Race to Forward Sprag Outer Race(4 Tab, Plastic) 1993-Up	1	
94235A	Bearing, 4T80E Input Planet to Input Planet Hub 1993-Up	1	8678189
94238A	Bearing, 4T80E Reaction Planet to Input Sun Gear 1993-Up	1	9436851
94239A	Bearing, 4T80E Input Sun Gear to Input Planet (Stays in Planet)(Use 94238A) 1993-Up	1	9436851
94245A	Bearing, 4T80E Sun Shell to Reaction Planet (Stays in Planet) 1993-Up	1	
94247A	Bearing, 4T80E Final Drive Sun Gear to Final Drive Planet (Stays in Planet) 1993-Up	1	
94254A	Bearing, 4T80E Forward/Coast Clutch Support to Park Gear (Use 84238) 1993-Up	1	8646504
84238	Bearing, 4T80E Forward/Coast Clutch Support to Park Gear 1993-Up	1	8646504
94257A	Bearing, 4T80E Forward/Coast Clutch Housing to Forward/Coast Clutch Support 1993-Up	1	8678211
94278A	Bearing, 4T80E Channel Plate to Drive Sprocket (Use 94238A) 1993-Up	1	9436851
94279A	Ball Bearing, 4T80E Drive Sprocket to Converter Reactor 1993-Up	1	8677841
94280A	Bearing, 4T80E Channel Plate to Driven Sprocket 1993-96	1	24203059
94280AA	Bearing, 4T80E Channel Plate to Driven Sprocket 1997-99	1	8638118

PART #	WASHERS & BEARINGS	QTY.	REFERENCE #
94281A	Ball Bearing, 4T80E Driven Sprocket to Support (Use 94279A) 1993-Up	1	8677841
94290A	Race, 4T80E Final Drive Carrier to Pinion (W/4 Notches & Holes) 1993-Up	1	
94292A	Bearing, 4T80E Differential to Extension Housing (Use 94238A) 1993-Up	1	9436851
94293A	Race, 4T80E Differential to Extension Housing 2.65-2.77MM 1993-Up	1	
94293AA	Race, 4T80E Differential to Extension Housing 2.79-2.90MM 1993-Up	1	
94293AB	Race, 4T80E Differential to Extension Housing 2.93-3.04MM 1993-Up	1	
94293AC	Race, 4T80E Differential to Extension Housing 3.07-3.18MM 1993-Up	1	
94293AD	Race, 4T80E Differential to Extension Housing 3.21-3.32MM 1993-Up	1	
94293AE	Race, 4T80E Differential to Extension Housing 3.35-3.46MM 1993-Up	1	
94293AF	Race, 4T80E Differential to Extension Housing 3.49-3.59MM 1993-Up	1	
94294A	Washer, 4T80E Scavenge Pump Body to Driven Pump Shaft 1993-Up	1	

PART #	GASKETS & RUBBER COMPONENTS	QTY.	REFERENCE #
94300AF	Gasket, 4T80E Bottom Pan (Farpak) 1993-Up	1	
94300AW	Gasket, 4T80E Bottom Pan (Bonded Rubber) 1993-Up	1	
94301A	Gasket, 4T80E Side Pan (Molded Rubber) 1993-Up	1	8679392
94305A	Gasket, 4T80E Extension Housing (Molded Rubber) 1993-Up	1	8679017
94310A	Gasket, 4T80E Secondary Pump to Seperator Plate 1993-Up	1	
94320A	Gasket, 4T80E Spacer Plate to Channel Plate 1993-Up	1	
94321A	Gasket, 4T80E Upper Valve Body to Spacer Plate 1993-Up	1	
94324A	Gasket, 4T80E Channel Plate to Case (Outer)(Bonded) 1993-Up	1	24208778
94325AA	Gasket, 4T80E Channel Plate to Support (Inner)(Bonded) 1995-Up	1	24208779
94332A	O-Ring, 4T80E Reverse Clutch Piston (Inner) 1993-Up	1	
94333A	O-Ring, 4T80E Reverse Clutch Piston (Outer) 1993-Up	1	
94334A	O-Ring, 4T80E Forward Clutch Piston (Inner) 1993-Up	1	
94335A	O-Ring, 4T80E Forward Clutch Piston (Outer) 1993-Up	1	
94347A	O-Ring, 4T80E Case Connector 1993-Up	1	
94353A	O-Ring, 4T80E 2-3 Accumulator Piston 1993-Up	1	
94365A	Lip Seal, 4T80E 4th Servo Piston 1993-Up	1	8679289
94366A	O-Ring, 4T80E 4th Servo Cover 1993-Up	1	8679290
94370A	O-Ring, 4T80E Output Speed Sensor 1993-Up	1	
94378A	O-Ring, 4T80E Cooler Fitting 1993-Up	2	
94379A	Boot, 4T80E Main Filter (.295" Tall) 1993-Up	1	
94379B	Boot, 4T80E Left & Right Scavenge Filter & Scavenge Tube (.440" Tall) 1993-Up	4	8680504
94380A	O-Ring, 4T80E Turbine Shaft 1993-Up (Use 86380)	1	8686052
86380	O-Ring, 4T80E Turbine Shaft 1993-Up	1	
94381A	O-Ring, 4T80E Converter Reactor to Case 1993-Up	1	8681100
94388A	Seal, 4T80E Channel Plate to Turbine Shaft 1993-Up	1	24201991
94389A	Seal, 4T80E Channel Plate to Drive Sprocket 1993-Up	1	24201992
94399A	Seal, 4T80E Final Drive Sun Gear to Pinion Gear 1993-Up	1	

PART #	TECHNICAL MANUALS	QTY.	REFERENCE #
94400A	Tech Manual, 4T80E 1993-Up	1	

PART #	ELECTRICAL COMPONENTS	QTY.	REFERENCE #
94410A	Neutral Safety Switch, 4T80E (External)(With 6" Long Wire Harness With 7 Prong Connector) 1993-99	1	
94410B	Internal Mode Switch, 4T80E (IMS)(Internal)(With 7 Prong Connector)(Hooks To Manual Valve) 2000-Up	1	
94411A	Switch, 4T80E Pressure (3 Prong) 1993-99	1	24200770
94411B	Switch, 4T80E Pressure (2 Prong) 2000-Up	1	
74418E	Solenoid, 4T80E TCC (Lock-Up) 1993-Up	1	
94421AA	Solenoid, 4T80E 1-2 Shift (Black Connector) 1996-Up (Also Fits 4T80E 3-4 Shift (Black Connector) 1996-99)	2	24207662
94421AK	Solenoid Kit, 4T80E 1-2 & 3-4 Shift (Black Connector) 1993-99 (Contains 2 Solenoids) (For 2000-Up Sell One 94421AA And One 94421B)	1	24211355
94421B	Solenoid, 4T80E 3-4 Shift (Some 2000-Up) (Gray Connector)	1	24207384
34435A	Solenoid, 4T80E Pressure Control (Force Motor) 1993-03 (Has 2 Flat Blades On End Of Solenoid)	1	24220158
34435AK	Repair Kit, 4T80E (Force Motor Solenoid) 1992-02 (With Tool Kit) Fixes 4 Solenoids	1	
34435AK-1	Repair Kit Refills, 4L80E (Force Motor Solenoid) 1992-02 (Without Tool Kit) Fixes 4 Solenoids	1	
84436A	Sensor, 4T80E Vehicle Speed 1994-96	1	
94436A	Sensor, 4T80E Vehicle Speed 1993 & 1997-Up	1	24204319
94436AA	Sensor, 4T80E Vehicle Speed 1994-96 (Use 84436A)	1	10456034

94437A	Sensor, 4T80E Temperature 1993-Up	1	8678854
94438A	Sensor, 4T80E Input Speed (With 14" Wire Harness) 1993-E96 (1st Design With Flat Metal Bracket)	1	24209654
94438AA	Sensor, 4T80E Input Speed (With 9 1/2" Wire Harness) L1996-Up (2nd Design With Large Hump On Metal Bracket)	1	24207491
74445E-2K	Repair Kit, 4T80E (Repairs The 2 Pin VSS Harness Only) (1"OD)	1	
94446A	Wire Harness, 4T80E Internal/External W/2 Internal Connectors (1 W/8 Prongs & 1 W/6 Prongs)	1	12143262
94446AA	Wire Harness, 4T80E Internal/External (14 Prong) 1994-96 (With 1 Three & 6 Two Prong Internal Connectors) (Pass Through Case connector Is 1.560"OD)	1	
94446AB	Wire Harness, 4T80E Internal/External (14 Prong) 1997-99 (With 1 Three & 6 Two Prong Internal Connectors) (Pass Through Case Connector Is 1.430"OD)	1	15303097
94446AD	Wire Harness, 4T80E Internal/External (18 Prong) 2000-03 (With 1 Ten & 4 Two Prong Internal Connectors) (Pass Through Case Connector Is 1.430"OD)	1	
94446AG	Wire Harness, 4T80E Internal/External (16 Prong) 2004-Up (With 1 Eight & 4 Two Prong Internal Connectors) (Pass Through Case Connector Is 1.430"OD)	1	
350-0063	GM Computer Repair (ECM) 4T80E (Wire Harness With Terminal Ends)(Rostra)	1	
94447A	Interceptor, 4T80E 1993-Up	1	
94487	Clip, 4T80E 1-2 & 3-4 Accumulator Pin Clips	1-6	

PART #	HARD PARTS	QTY.	REFERENCE #
94502A	Pump, 4T80E Scavenge W/Cover (Aluminum) 1993-99	1	8684303
94510A	Body, 4T80E Primary Pump (Cast Iron) 1993-99	1	8684949
94514A	Body, 4T80E Secondary Pump (Aluminum, W/Pressure Regulator Valve) 1993-99	1	8684950
94529A	Converter Reactor, 4T80E 1993-Up	1	8681071
94547A	Apply Ring, 4T80E Forward Clutch (Aluminum)(1.150" Thick, 8 Legs) 1993-Up	1	8682665
94554A	Drum, 4T80E Forward/Coast Clutch 1993-Up	1	8682878
94555A	Drum, 4T80E 3rd Clutch 1993-Up	1	8682114
94556A	Drum, 4T80E Reverse Clutch (Less Sprag) 1993-98 (From Top Of Snap Ring Groove To Top Edge Of Drum Measures .180")	1	8684006
94556AB	Drum, 4T80E Reverse Clutch (Less Sprag) 1999-Up (From Top Of Snap Ring Groove To Top Edge Of Drum Measures .360")	1	24212654
94565A	Piston Kit, 4T80E Forward & Coast Clutch (Aluminum Forward And A Bonded Coast Piston) 1993-Up	1-2	
94575A	Hub, 4T80E 3rd Clutch 1993-Up	1	8678084
94579A	Hub, 4T80E Coast Clutch (26 Outer Teeth)(W/4 Holes For Washer) 1993-Up	1	
94582A	Planet, 4T80E Input 1993-Up	1	
94584A	Planet, 4T80E Reaction 1993-Up	1	8681884
94592A	Ring Gear, 4T80E Input Planet 1993-Up	1	
94594A	Ring Gear, 4T80E Reaction Planet (Use 94592A) 1993-Up	1	
94598A	Ring Gear, 4T80E Final Drive Planet (114 Teeth) 1993-Up	1	8677862
94602A	Hub, 4T80E Input Planet Ring Gear (W/Inner Race) 1993-Up	1	
94612A	Sun Gear, 4T80E Input Planet (50 Teeth) 1993-Up	1	8678076
94618A	Sun Gear, 4T80E Final Drive Planet (42 Tooth) 1993-Up	1	8678825
94618B	Sun Gear, 4T80E Final Drive Planet (46 Tooth) 1993-Up	1	8679852
94618C	Sun Gear, 4T80E Final Drive Planet (54 Tooth) 1993-Up	1	8683806
94622A	Shell, 4T80E Reaction Planet 1993-Up	1	8678075
94624A	Sun Shell, 4T80E Reaction W/46 Tooth Sun Gear (W/8 Holes) 1993-Up	1	8678083
94634A	Support, 4T80E Forward/Coast Clutch Drum 1993-Up	1	8682237
94648A	Sprag Assembly, 4T80E Forward (36 Lugs) 1993-Up (Contains: # 602, 882, 232, 658, 669, 231, 579 & 870)	1	
94652A	Sprag, 4T80E 2nd (16 Lug)(W/Side Washers) 1993-Up	1	8686053
94654A	Roller Clutch, 4T80E Low Roller (18 Roller, W/Plastic Cage) 1993-Up	1	7471004
94658A	Sprag, 4T80E Forward (36 Lug)(W/Side Washers) 1993-Up	1	
94663A	Outer Race, 4T80E 2nd Sprag (For 16 Lug Sprag)(1" Thick, W/6 Holes) 1993-Up	1	24201548
94669A	Outer Race, 4T80E Forward Sprag (For 36 Lug Sprag)(1.125" Thick, W/2 Holes) 1993-Up	1	
94671A	Shaft, 4T80E Pump Drive 1993-Up	1	8679883
94671B	Shaft, 4T80E Pump Driven 1993-Up	1	
94673A	Shaft, 4T80E Turbine (6 7/8" Long) 1993-Up	1	24207022
94673B	Shaft, 4T80E Turbine (7" Long) L1994-Up	1	
94674A	Shaft, 4T80E Final Drive Sun Gear 1993-Up	1	8678124
94678A	Shaft, 4T80E Output (20" Long, 1.380"OD Bushing Surface) 1993-Up	1	8677017
94690A	Gear, 4T80E Parking Gear 1993-Up	1	8677214
94700A	Chain, 4T80E Drive (7/8" Wide) 1993-94(Use 94705BK)	1	
94700B	Chain, 4T80E Drive (1" Wide) 1993-Up	1	
94705A	Sprocket, 4T80E Drive (3/4" Wide)(39 Tooth) 1993-94	1	
94705B	Sprocket, 4T80E Drive (7/8" Wide)(39 Tooth) 1993-Up	1	
94705BK	Sprocket Assy, 4T80E (W/1" Wide Chain, Drive & Driven Sprocket) 1993-Up	1	

PART #	HARD PARTS (Continued)	QTY	REFERENCE #
94706A	Sprocket, 4T80E Driven (3/4" Wide)(39 Tooth) 1993-94	1	
94706B	Sprocket, 4T80E Driven (7/8" Wide)(39 Tooth) 1993-Up	1	
94713A	Support, 4T80E Driven Sprocket (Cast # 8683160) 1993-94	1	8683149
94713B	Support, 4T80E Driven Sprocket (Cast # 24206734 or 24201538) 1995-Up	1	24201535
94715A	Final Drive Planet, 4T80E (42 Tooth Sun Gear)(36 Tooth Pinions) 1993-Up	1	
94715AK	Final Drive Assembly, 4T80E (42 Tooth Sun Gear)(Includes # 618 to # 716) 1993-Up	1	
94715B	Final Drive Planet, 4T80E (46 Tooth Sun Gear) 1993-Up	1	
94715BK	Final Drive Assembly, 4T80E (46 Tooth Sun Gear)(Includes # 618 to # 716) 1993-Up	1	
94715C	Final Drive Planet, 4T80E (54 Tooth Sun Gear) 1993-Up	1	
94715CK	Final Drive Assembly, 4T80E (54 Tooth Sun Gear)(Includes # 618 to # 716) 1993-Up	1	
94716A	Differential Carrier, 4T80E (Less Pinion Gear) 1993-Up	1	
94730A	Pinion, 4T80E Gear (15 Tooth) 1993-Up	1	
94740A	Valve Body, 4T80E Lower (Bottom Pan)(Cast # 24200442) 1993-Up	1	

PART #	VALVE BODY COMPONENTS	QTY	REFERENCE #
94741A-1	Clip, 4T80E Holds Manual Link (Plastic) 1993-Up	1	
94741A-1K	Manual Link Assembly, 4T80E (Valve, Link, & Clip) 1993-Up	1	
S94741C-1K	Valve & Sleeve, 4T80E Converter Regulator Valve, Sleeve, Springs, Washer, And End Plug (Sonnax) (Must Use T-72854-TL2)	1	
T-72854-TL2	Reamers, 4T80E (For S94741C-1K)	1	
S94741FK	Valve & Sleeve Assembly, 4T80E Actuator Limit Valve (Sonnax) (Contains: Valve, Sleeve, 2 Springs, & Retaining Clip)(Must Use T-72854-TL)	1	
T-72854-TL	Reamer, 4T80E (For S94741FK) (Sonnax)	1	
S94741P-1K	Boost Valve Kit, 4T80E (Valve & Sleeve) 1993-Up (Sonnax)	1	
S94741POS-1K	Boost Valve Assembly, 4T80E Pressure Regulator (Oversize)(Sonnax)(Contains: Oversized Pressure Regulator Valve, Oversized Boost Valve & Spring)(Must Use T-T-72754-TL3)	1	
T-T-72754-TL3	Use With S94741POS-1K	1	

PART #	HARD PARTS (Continued)	QTY	REFERENCE #
94742A	Valve Body, 4T80E Upper (Side Pan)(W/2-3 Accum. Assy)(Cast # 8684821) 1993-98	1	24210640
94744A	Plate, 4T80E Lower Valve Body Channel (Cast # 24200434) 1993-Up	1	
94746A	Plate, 4T80E Upper Valve Body Separator (Stamped # 83760) 1993-Up	1	
94746B	Plate, 4T80E Lower Oil Transfer (Cast # 8679437) 1993-Up	1	8679437
94747A	Seperator Plate, 4T80E Lower Valve Body (With Bonded Gaskets)1993-94 (Code 0435 or No Code Number)	1	8685152
94747B	Seperator Plate, 4T80E Lower Valve Body (With Bonded Gaskets) 1995-96 (Code 1193)	1	24201193
94747C	Seperator Plate, 4T80E Lower Valve Body (With Bonded Gaskets) 1997-03 (Code 5347 Or 3957)	1	24205347
94747D	Seperator Plate, 4T80E Lower Valve Body (With Bonded Gaskets) 2004-Up (Code 5286)	1	
94755A	Channel Plate, 4T80E Case Cover (Cast # 8684818)	1	
94755AA	Channel Plate, 4T80E Case Cover (Cast # 24200293)	1	
94755AB	Channel Plate, 4T80E Case Cover (Cast # 8682149)	1	
94760A	Case, 4T80E (Cast # 8685109) 1993-94	1	24210376
94760B	Case, 4T80E (Cast # 8685564) (1.576"ID Case Connector Hole) 1995-99	1	24206983
94760C	Case, 4T80E (Cast # 8683748) 1997	1	24200291
94760D	Case, 4T80E (Cast # 8685564) (1.438"ID Case Connector Hole) 1997-Up	1	24210377
94765A	Pan, 4T80E Bottom 1993-Up	1	8681485
94766A	Pan, 4T80E Side 1993-97	1	8684342
94766B	Pan, 4T80E Side 1998-99	1	24207464
94770A	Extension Housing, 4T80E (7 1/4" Long)(Cast # 8683545) 1993-Up	1	8683544
94786AK	Bolt Set, 4T80E Differential Carrier to Final Drive Planet 1993-Up (4 Per Set)	1	
94843A	Bracket, 4T80E Vehicle Speed Sensor 1993-Up	1	
94864A	Snap Ring, 4T80E Holds 2nd Sprag to Reverse Drum (Spiral, Not Reusable) 1993-Up	1	8678726
94870A	Snap Ring, 4T80E Holds Coast Clutch Hub to Input Hub 1993-Up	1	
94874A	Snap Ring, 4T80E Holds 2nd Clutch Retainer to Support 1993-Up	1	8678230
94875A	Snap Ring, 4T80E Holds Forward Clutch Pressure Plate in Drum (.077") 1993-Up	1	8678880
94877A	Snap Ring, 4T80E Holds Forward Clutch Retainer in Drum 1993-Up	1	8678877
94878A	Snap Ring, 4T80E Holds 3rd Clutch Pressure Plate in Drum (.076") 1993-Up	1	8683742
94879A	Snap Ring, 4T80E Holds 3rd Clutch Retainer in Drum 1993-Up	1	8678777
94880A	Snap Ring, 4T80E Holds Drive Sprocket to Turbine Shaft 1993-Up	1	8685114
94882A	Snap Ring, 4T80E Holds Input Hub to Input Ring Gear 1993-Up	1	8677619
94883A	Snap Ring, 4T80E Holds Forward/Coast Support to Case 1993-Up	1	8680406
94884A	Snap Ring, 4T80E Holds Input Sun Gear to 3rd Clutch Drum 1993-Up	1	8678821
94885A	Snap Ring, 4T80E Holds Final Drive Sun Gear Shaft to Input Planet 1993-Up	1	8678181
94887A	Snap Ring, 4T80E Holds Final Drive Ring Gear to Case 1993-Up	1	8681080
94888A	Snap Ring, 4T80E Holds Park Gear to Final Drive Shaft 1993-Up	1	8678188

94889A Snap Ring, 4T80E Holds Reaction Ring Gear to Input Planet (Use 94882A) 1993-Up	1	8677619
94890A Snap Ring, 4T80E Holds Reverse Clutch Retainer in Drum 1993-Up	1	8678731
94892A Snap Ring, 4T80E Holds Reverse Clutch Pressure Plate in Drum (Use 94878A) 1993-Up	1	8683742
94895A Snap Ring, 4T80E Holds Output Shaft Front & Rear 1993-Up	2	8685521
94896A Snap Ring, 4T80E Holds 4th Servo Pin to Piston 1993-Up	1	
94900A Servo Assembly, 4T80E 4th 1993-Up	1	
94911A Spring, 4T80E Low/Reverse Servo (Large Spring)	1	
94911B Spring, 4T80E Low/Reverse Servo Cushion (Small Spring)	1	
94926A Spring, 4T80E 1-2 Accumulator (Green) Large One	1	
94931A Spring, 4T80E 2-3 Accumulator (Large) 1993-Up	1	
94931B Spring, 4T80E 2-3 Accumulator (Small) 1993-Up	1	
94932A Piston, 4T80E 2-3 Accumulator 1993-Up	1	
94936A Spring, 4T80E 3-4 Accumulator (Blue)	1	
94937A Piston, 4T80E 3-4 Accumulator 1994-Up (Sonnax)	1	
94945A Accumulator Assembly, 4T80E 1-2; 3-4; Forward; & Reverse 1993-Up	1	
94962A Piston, 4T80E 2nd Clutch (Bonded)(3/4" Wide, Double Wall, For 3 Clutches) 1993-94	1	24207753
94962AA Piston, 4T80E 2nd Clutch (Bonded)(1/2" Wide, Single Wall, For 4 Clutches) 1995-Up	1	
94964A Piston, 4T80E Forward Clutch (Aluminum) 1993-Up	1	24205707
94965A Piston, 4T80E 3rd Clutch (Bonded)(W/2 Ck Balls) 1993-Up	1	24207754
94966A Piston, 4T80E Reverse Clutch (Aluminum) 1993-Up	1	8678822
94969A Piston, 4T80E Coast Clutch (Bonded) 1993-Up	1	24207755
94969BK Piston Set, 4T80E Coast & Forward(W/O-Rings)(Updated) 1993-Up	1	24213271
94972A Spring & Retainer, 4T80E 2nd Clutch Return 1993-Up	1	24201540
94974A Spring & Retainer, 4T80E Forward/Coast Clutch Return (12 Springs) 1993-97	1	8684652
94974B Spring & Retainer, 4T80E Forward/Coast Clutch Return (20 Springs) 1998-99	1	24206276
94975A Spring & Retainer, 4T80E 3rd Clutch Return 1993-Up	1	8678775
94976A Spring & Retainer, 4T80E Reverse Clutch Return 1993-Up	1	8682131
94980A Retainer, 4T80E 2nd Sprag 1993-Up	1	8678727
94985A Retainer, 4T80E 3rd Clutch Spring 1993-Up	1	8678776
94986A Retainer, 4T80E Reverse Clutch Spring 1993-Up	1	8678773
94991A Linkage Assembly, 4T80E Internal 1993-Up	1	
94991AA Linkage Assembly, 4T80E Internal (15 3/4" Manual Shaft) 1995-Up	1	
94995A Park Pawl Assembly, 4T80E 1993-Up	1	
94996A Fitting, 4T80E Cooler Line (W/Stem)(Goes in Case) 1993-Up	1	
94996B Fitting, 4T80E Cooler Line (W/O Stem)(Goes in Channel Plate) 1993-Up	1	
94999A Tube, 4T80E Scavenge 1993-Up	1	