





Part #	Overhaul Kit	Qty	Reference #
288002A	Overhaul Kit, 722.9 (Mercedes) 7 Speed RWD 2004-Up	1	
Part #	Master L/Steels Kit	Qty	Reference #
288004A	Master L/Steels Kit, 722.9 (Mercedes) 7 Speed RWD 2004-Up	1	
Part #	Master W/Steels Kit	Qty	Reference #
288006A	Master W/Steels Kit, 722.9 (Mercedes) 7 Speed RWD 2004-Up	1	
Part #	Filters	Qty	Reference #
288010A	Filter, 722.9 (Mercedes) 2004-Up	1	
288011AW	Filter Kit, 722.9 (Filter W/Molded Rubber Pan Gasket) 2004-Up	1	
288017A	Screen, 722.9 Under Valve Body In Case Near Filter Inlet (Plastic)(.995"Long) 2004-Up	1	
Part #	Bushings	Qty	Reference #
288034A	Bushing, 722.9 Pump Body (.535" Thick)(1.685"ID) 2004-Up	1	
Part #	Metal Clad Seals	Qty	Reference #
288070A	Seal, 722.9 Front (.275" Thick)(2.290"OD)(1.652"ID) 2004-Up	1	
288072A	Seal, 722.9 Shift Lever (.237" Thick)(.707"OD)(.415"ID) 2004-Up	1	
78074A	Seal, 722.9 Rear (.322" Thick)(2.445" OD) 2004-Up	1	
Part #	Frictions	Qty	Reference #
288100A	Friction, 722.9 K2 Clutch (.083")(36 Internal Teeth)(6 5/8"OD)(1 Sided) 2004-Up	4	
288102A	Friction, 722.9 K3 Clutch (.083")(24 Internal Teeth)(4.488"OD)(1 Sided) 2004-Up	5	
78104A	Friction, 722.9 BR Brake Clutch (.064")(40 External Teeth)(5.215"ID) 2004-Up	6	
288106A	Friction, 722.9 K1 Clutch (.075")(30 Internal Teeth)(5.844"OD)(1 Sided) 2004-Up	4	
288108A	Use 288114A	4	
78110A	Friction, 722.9 BR Brake Clutch (.065")(46 Teeth)(7 1/8"OD) 2004-Up	5	
288114A	Friction, 722.9 B1 Brake Clutch (.083")(36 Internal Teeth)(7 1/2"OD)(1 Sided) 2004-Up (Also Fits 722.9 B3 Brake Clutch # 108 2004-Up)	8	
288119A	Friction Module, 722.9 (Mercedes) 2004-Up	1	
Part #	Steels	Qty	Reference #
288120A	Friction, 722.9 K2 Clutch (.082")(30 External Teeth)(6.005"ID)(1 Sided) 2004-Up	4	
288121A	Steel, 722.9 K2 Clutch (Bottom)(.083")(3 Teeth)(6.010"ID)(Beveled) 2004-Up	1	
288122A	Friction, 722.9 K3 Clutch (.081")(24 External Teeth)(3.465"ID)(1 Sided) 2004-Up	5	
288123A	Steel, 722.9 K3 Clutch (Bottom)(.070")(8 Teeth)(3.455"ID)(Beveled) 2004-Up	1	
78124A	Steel, 722.9 B2 Brake Clutch # 124 (.070")(24 Internal Teeth)(6 1/8"OD) 2004-Up	1	
78124AA	Steel, 722.9 B2 Brake Clutch (.069")(40 External Teeth)(5.215"ID) 2004-Up	1	
288125A	Steel, 722.9 B2 Brake Clutch (.095")(8 Teeth)(5.220"ID)(Beveled) 2004-Up	1	
288126A	Friction, 722.9 K1 Clutch (.076")(36 External Teeth)(5.020"ID)(1 Sided) 2004-Up	4	
288127A	Steel, 722.9 K1 Clutch (.080")(18 Teeth)(5.020"ID)(Beveled) 2004-Up	1	
288128A	Use 288134A	4	
288129A	Use 288135A	1	
78130A	Steel, 722.9 BR Brake Clutch (.070")(30 Teeth)(6 1/8"OD) 2004-Up	5	
288131A	Steel, 722.9 BR Brake Clutch (.133")(6 Teeth)(6.140"ID)(Beveled) 2004-Up	1	
288134A	Friction, 722.9 B1 Brake Clutch (.083")(18 External Teeth)(6 11/16"ID)(1 Sided) 2004-Up (Also Fits 722.9 B3 Brake Clutch # 128 2004-Up)	8	
288135A	Steel 722.9 B1 Brake Clutch (.075")(18 Teeth)(6 11/16"ID)(Beveled) 2004-Up (Also Fits 722.9 B3 Brake Clutch # 129)	1	
Part #	Pressure Plates	Qty	Reference #
288140A	Pressure Plate, 722.9 K2 Clutch (.155")(30 Teeth)(6.005"ID) 2004-Up	1	
288142A	Pressure Plate, 722.9 K3 Clutch (.156")(24 Teeth)(3.465"ID) 2004-Up	1	
288144A	Pressure Plate, 722.9 B2 Brake Clutch (.255")(40 Teeth)(5.220"ID) 2004-Up	1	
288146A	Pressure Plate, 722.9 K1 Clutch (.155")(36 Teeth)(5.020"ID) 2004-Up	1	
288148A	Use 288154A	1	
288150A	Pressure Plate, 722.9 BR Brake Clutch (.255")(30 Teeth)(6.100"ID) 2004-Up	1	
288154A	Pressure Plate, 722.9 B1 Brake Clutch (.155")(18 Teeth)(6 11/16"ID) 2004-Up (Also Fits 722.9 B3 Brake Clutch # 148)	1	

Part #	Sealing Rings	Qty	Reference #
288177AT	Ring, 722.9 Input Shaft (.092" Thick)(1.205"OD)(Teflon) 2004-Up	3	
288179AT	Ring, 722.9 Stator To K1 Drum (.088" Thick)(2.560"OD)(Teflon) 2004-Up	2	
288184AT	Ring, 722.9 Output Shaft (.090" Thick)(1.375"OD)(W/8 Tabs On The ID)(Teflon) 2004-Up	4	

Part #	Washers & Bearings	Qty	Reference #
288211A	Bearing W/Races, 722.9 Stator To K1 Drum (.175" Thick)(3.926"OD)(3.174"ID)(Stepped) (W/2 Ears) 2004-Up	1	
78215C	Caged Needle Bearing, 722.9 K2 Drum (Rear)(HK2210) 2004-Up	1	
S78215CK	Caged Needle Bearing W/Teflon Seal, 722.9 K2 Drum (Rear) 2004-Up	1	
288216A	Bearing W/Races, 722.9 K2 Drum To Center Planet (.160" Thick)(1.780"OD)(1.030"ID) 2004-Up	1	
288220A	Bearing W/Race, 722.9 Rear Sun Gear To K3 Clutch Drum (.110" Thick)(2.460"OD)(1.907"ID) 2004-Up	1	
288221A	Race, 722.9 Rear Sun Gear To K3 Clutch Drum (.175" Thick)(2.405"OD)(1.905"ID) 2004-Up	1	
288228A	Caged Needle Bearing, 722.9 Inside K1 Clutch Drum (Front)(.308" Wide)(2.830"OD)(Plastic Cage) 2004-Up	1	
288231A	Race, 722.9 K3 Clutch Drum To Rear Support (.040" Thick)(2.197"OD)(1.407"ID)(Stepped) 2004-Up	1	
288232A	Bearing, 722.9 K3 Clutch Drum To Rear Support (.078" Thick)(1.842"OD)(1.385"ID) 2004-Up	1	
288233A	Race, 722.9 K3 Clutch Drum To Rear Support (.131" Thick)(1.823"OD)(1.390"ID) 2004-Up	1	
288234A	Bearing W/Races, 722.9 K1 Clutch Drum To Front Planet Ring Gear (.145" Thick)(3.280"OD) (2.685"ID) 2004-Up	1	
288235A	Bearing W/Race, 722.9 Sun Gear To Front Planet (.108" Thick)(3.130"OD)(2.535"ID) 2004-Up	1	
288236A	Race, 722.9 Sun Gear To Front Planet (.076" Thick)(3.265"OD)(2.485"ID)(Stepped)(W/4 Outer Notches) 2004-Up	1	
288237A	Caged Needle Bearing, 722.9 Front Planet (1.865"OD)(1.655"ID) 2004-Up	1	
288238A	Bearing, 722.9 Front Planet To K2 Drum (.078" Thick)(2.858"OD)(2.190"ID) 2004-Up	1	
288239A	Race, 722.9 Front Planet (Rear) (.102" Thick)(2.928"OD)(2.155"ID)(Stepped)(W/2 Ears) 2004-Up	1	
288244A	Caged Needle Bearing, 722.9 Input Shaft To Stator Shaft (Plastic Cage)(.500" Thick)(1.265"OD) 2004-Up	1	
288246A	Race, 722.9 Center Planet To Rear Planet (.030" Thick)(2.550"OD)(2.048"ID) 2004-Up	1	
288247A	Bearing W/Race, 722.9 Center Planet To Rear Planet (.110" Thick)(.670"OD)(2.055"ID)(W/2 Ears) 2004-Up	1	
288249A	Caged Needle Bearing, 722.9 Inside Rear Sun Gear (.695" Thick)(1.880"OD)(Plastic Cage) 2004-Up	1	
288250A	Caged Needle Bearing, 722.9 Rear Planet Output Shaft To Sun Gear (.500" Thick)(1.340"OD) (Plastic Cage) 2004-Up	1	
288270A	Shim, 722.9 Parking Gear To Output Bearing (.020" Thick)(1.650"OD)(1.270"ID) 2004-Up	1	
288271A	Ball Bearing, 722.9 Output Shaft To Case (.628" Thick)(2.440"OD)(1.260"ID) (Cast # INA 6206 E AH01) 2004-Up	1	

Part #	Gaskets & Rubber Components	Qty	Reference #
288300AW	Gasket, 722.9 (Mercedes) Pan (Molded) 2004-Up	1	
288305A	Gasket, 722.9 4X4 Extension Housing To Case (11 Bolt)(Metal) 2004-Up	1	
288310A	O-Ring, 722.9 Pump Body To Bell Housing (.135" Thick)(6.005"OD) 2004-Up	1	
288379A	Boot, 722.9 Filter Seal 2004-Up	1	

Part #	Electrical Components	Qty	Reference #
288421A	Solenoid, 722.9 B2 Brake (Green Top)(Cast # 0 260 130 034) 2004-Up (Also Fits 722.9 K1 Clutch #422, And B3 Brake #423, And TCC Lock-Up #425)	1-4	
288422A	Use 288421A	1	
288423A	Use 288421A	1	
288425A	Use 288421A	1	
288427A	Solenoid, 722.9 K2 Clutch (Black Top)(Cast # 0 260 130 035) 2004-Up (Also Fits 722.9 Pressure Control #428, And B1 Brake #430, And K3 Clutch #468)	1-4	
288428A	Use 288427A	1	
288430A	Use 288427A	1	
288446A	Circuit Board Harness, 722.9 Internal (5 Pin Round Connector)(Plastic) (Cast # VDO A 033 545 73 32) 2004-Up	1	
288459A	Bracket, 722.9 Holds 2 Solenoids On Valve Body 2004-Up	4	
288460A	Shift Motor, 722.9 (4 Bolts to Case)(5 Blade Connector)(Cast #5218) 2004-Up	1	
288468A	Use 288427A	1	

Part #	Miscellaneous Components	Qty	Reference #
78475C	Teflon Sleeve, 722.9 Under # 215 Bearing In K2 Drum 2004-Up	1	
288483A	Plug, 722.9 Park Actuator Sleeve (1.675"OD) 2004-Up	1	
288483B	Plug, 722.9 Park Pawl Pin (.930"OD) 2004-Up	1	

Part #	Hardparts	Qty	Reference #
288510A	Pump Body W/Gears, 722.9 (23 Teeth Outer)(19 Teeth Inner)(.535" Thick Gears)(7 Bolt) (Cast # 220277) 2004-Up	1	
288520A	Stator Shaft W/Housing, 722.9 (Cast # 200300040 & R220 272 42 24) 2004-Up	1	
288544A	Plate, 722.9 (Pump) Bell Housing To Case (Tin)(.040" Thick) 2004-Up	1	
288550A	Drum W/Shaft, 722.9 K2 Clutch (With 86 Teeth Front Planet Ring Gear)(15 3/4" Tall)(3 Ring Input Shaft) 2004-Up	1	
288551A	Drum, 722.9 K3 Clutch (5 Clutch, Stamped Steel)(2.345" Tall)(5.055"OD) 2004-Up	1	
288552A	Housing, 722.9 B2 Brake Clutch (Aluminum) (3.025" Tall)(2.555"ID)(Cast #R 220 272 25 31) 2004-Up	1	
288554A	Retainer, 722.9 B3 Brake Clutch (Aluminum)(4 Clutch)(3.035" Thick)(Cast # 21100-01-01 & A220 2702 02 24 3 35 2) 2004-Up	1	
288555A	Drum, 722.9 K1 Clutch (Aluminum, 4 Clutch)(With 42 Teeth Sun Gear) (Cast #DGS 1700211-3.1 226) 2004-Up	1	
288560A	Piston Kit, 722.9 K2 Clutch (Contains: # 960, 970, 980, &862) 2004-Up	1	
288561A	Piston Kit, 722.9 K3 Clutch (Contains: # 865, 971, 961) 2004-Up	1	
288562A	Piston Kit, 722.9 B2 Brake Clutch (Contains: # 962A, 962B, 972A982A, 874A) 2004-Up	1	
288564A	Piston Kit, 722.9 B3 Brake Clutch (Bonded Piston)(Contains:# 964, 974, 877) 2004-Up	1	
288565A	Piston Kit, 722.9 K1 Clutch (Bonded Piston)(Contains:# 965, 975, 985, & 879) 2004-Up	1	
288567A	Piston Kit, 722.9 B1 Brake Clutch (Contains: # 967, 977, & 886) 2004-Up	1	
288580A	Planet, 722.9 Center W/Output Shaft(Uses A 28 Tooth Sun Gear)(13 1/2"Long)(4 Ring Shaft) 2004-Up	1	
288582A	Planet, 722.9 Front (Aluminum Housing) (4 Long Gears & 4 Short Gears)(30 Outer Lugs) (Uses A 42 Tooth Sun Gear) 2004-Up	1	
288584A	Planet, 722.9 Rear (4 Gear) (Aluminum Housing)(Uses A 46 Tooth Sun Gear) (Cast # R220 272 0705) 2004-Up	1	
288590A	Ring Gear, 722.9 Center Planet (76 Teeth)(1.280" Thick)(5.430"OD)(18 Rear Lugs) 2004-Up	1	
288592A	Ring Gear, 722.9 Front Planet (110 Teeth Gear)(30 Teeth & 36 Teeth Clutch Hub)(6 9/16"OD) 2004-Up	1	
288594A	Ring Gear, 722.9 Rear Planet (114 Teeth)(36 Outer Lugs)(.840" Thick)(7 3/8"OD) 2004-Up	1	
288610A	Sun Gear, 722.9 Center Planet (28 Teeth)(5.575" Long)(2.000"OD)(W/2 O-Rings) 2004-Up	1	
288614A	Sun Gear, 722.9 Rear Planet (46 Teeth)(2.895" Thick)(2.615"OD)(1.915"ID)(24 Teeth Clutch Hub) 2004-Up	1	
288619A	Spacer Ring, 722.9 Front Planet To K2 Drum (.076" Thick)(6 3/8"OD)(Steel)(Looks Like A Snap Ring) 2004-Up	1	
288620A	Drive Shell, 722.9 (4.030" Tall) (30 Square Holes For Front Planet)(36 Lugs For Rear Planet Ring Gear) 2004-Up	1	
288634A	Support, 722.9 B2 Brake Clutch Housing (Cast # A220 270 02 68)(W/Steel Sleeve Inside) (6 11/16"OD)(1.398"ID)(Aluminum) 2004-Up	1	
288690A	Parking Gear, 722.9 (16 Lugs)(With 36 Slot Reluctor) 2004-Up	1	
288698A	Retainer, 722.9 Crimped Onto The Front Planet (Rear)(Tin)(.720" Thick)(4.345"OD)(2.860"ID) 2004-Up	1	
288740A	Valve Body Assembly, 722.9 (W/8 Solenoids)(10 Bolts To Case)(Cast # R220 277 14 01, & R220 277 08 01) 2004-Up	1	
288741M-1	Manual Valve, 722.9 Valve Body (7 1/8"Long)(Plastic End) 2004-Up	1	
288750A	Bell Housing, 722.9 (6" Top Bolts) (Cast # R211 271 08 01 @ 2.2) 2004-Up	1	
288760A	Case, 722.9 (Cast # R164 271 13 01) 2004-Up	1	
288765A	Pan, 722.9 Bottom 2004-Up	1	
288770AC	Extension Housing, 722.9 4X4 (11 Bolts To Case)(8 Bolts To Transfer Case) 2004-Up	1	
288776AK	Bolt Set, 722.9 Bell Housing To Case (17 Pieces) 2004-Up	1	
288777AK	Bolt Set, 722.9 Stator To Bell Housing (11 Pieces) 2004-Up	1	
288778AK	Bolt Set, 722.9 Stator To Body (7 Pieces) 2004-Up	1	
288779A	Bolt, 722.9 (Mercedes) Pan (Aluminum & Is Recommended To Be Replaced)(Takes 6 Per Transmission) 2004-Up	6	
288781AK	Bolt Set, 722.9 4X4 Extension Housing To Case (11 Pieces) 2004-Up	1	
288782AK	Bolt Set, 722.9 Valve Body To Case (10 Pieces) 2004-Up	1	
288790AK	Bolt Set, 722.9 B2 Brake Clutch Housing Support To Case (2 Pieces) 2004-Up	1	
288791AK	Bolt Set, 722.9 Circuit Board To Valve Body (11 Pieces) 2004-Up	1	
288798A	Nut, 722.9 Yoke (12 Point) (.475"Thick)(1.550"OD) 2004-Up	1	
288841A	Yoke, 722.9 Output Shaft (2.390"Long)(2 Sets Of Splines) 2004-Up	1	
288861A	Snap Ring, 722.9 Holds K2 Pressure Plate In Drum (.123" Thick)(6 15/16"OD) 2004-Up	1	
288862A	Snap Ring, 722.9 Holds K2 Clutch Spring Retainer In (.078" Thick)(1.722"OD)(Wire Type) 2004-Up	1	

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288864A Snap Ring, 722.9 Holds K3 Clutch Pressure Plate In Drum (.112" Thick)(4.885"OD) 2004-Up 1
288865A Snap Ring, 722.9 Holds K3 Clutch Return Spring In (.050" Thick)(4.780"OD) 2004-Up 1
288873A Snap Ring, 722.9 Holds B2 Brake Clutch Pressure Plate In Drum (.135" Thick)(6 5/8"OD) 2004-Up 1
288874A Snap Ring, 722.9 Holds B2 Brake Clutch Spring Retainer In (.076" Thick)(2.555"OD) 2004-Up 1
288876A Use 288885A 1
288877A Use 288886A 1
288878A Snap Ring, 722.9 Holds K1 Clutch Pressure Plate In Drum (.124" Thick)(6 3/16"OD) 2004-Up 1
288879A Snap Ring, 722.9 Holds K1 Clutch Retainer In (.080" Thick)(3.450"OD) 2004-Up 1
288880A Snap Ring, 722.9 Holds Stator Shaft To B1 Brake Clutch Housing (.056" Thick)(1.537"OD) 2004-Up 1
288882A Snap Ring, 722.9 Holds Rear Planet Ring Gear In Shell (.075" Thick)(7 7/16"OD) 2004-Up 1
288885A Snap Ring, 722.9 Holds B1 Brake Clutch Pressure Plate In (.124" Thick)(7 7/8"OD) 2004-Up (Also Fits 722.9 B3 Brake Clutch # 876) 2
288886A Snap Ring, 722.9 Holds B1 Brake Clutch Return Spring In (.055" Thick)(7 13/16"OD)(Stepped) 2004-Up (Also Fits 722.9 B3 Brake Clutch # 877) 2
288888A Snap Ring, 722.9 Holds Rear Sun Gear To Output Shaft (.058" Thick)(2.058"OD)(W/2 Eyelets) 2004-Up 1
288889A Snap Ring, 722.9 Holds Center Planet Ring Gear To Rear Planet (.074" Thick)(5.650"OD) 2004-Up 1
288892A Snap Ring, 722.9 Holds BR Brake Clutch Pressure Plate In (.145" Thick)(7 1/2"OD) 2004-Up 1
288894A Snap Ring, 722.9 Holds K3 Clutch Drum To Output Shaft (.058" Thick)(1.495"OD)(W/2 Eyelets) 2004-Up 1
288895A Snap Ring, 722.9 Holds Output Shaft Bearing In Case (.081" Thick)(2.595"OD)(W/2 Eyelets) 2004-Up 1
288960A Piston, 722.9 K2 Clutch (1.655" Thick)(6 1/4"OD)(1.890"ID)(Steel) 2004-Up 1
288961A Piston, 722.9 K3 Clutch (1.990" Thick)(3.852"OD)(1.855"ID) 2004-Up 1
288962A Piston, 722.9 B2 Brake Clutch (1.125" Thick)(5.702"OD)(3.135"ID) (Cast # A220 272 26 31 3 DRM 200000026 04) 2004-Up 1
288962B Inner Piston, 722.9 B2 Brake Clutch (Aluminum)(.565" Thick)(3.120"OD)(2.400"ID) 2004-Up 1
288964A Piston, 722.9 B3 Brake Clutch (Bonded)(7 1/2"OD)(6 9/16"ID)(20 Lugs) 2004-Up 1
288965A Piston, 722.9 K1 Clutch (Bonded) (.729" Thick)(5.520"OD)(4.000"ID) 2004-Up 1
288967A Piston, 722.9 B1 Brake Clutch (1.065" Thick)(6 15/16"OD)(5.720"ID)(20 Lugs) 2004-Up 1
288970A Spring, 722.9 K2 Clutch Return (.072" Thick)(4.550"OD)(10 Fingers) 2004-Up 1
288971A Spring, 722.9 K3 Clutch Return (.063" Thick)(4.570"OD)(20 Fingers) 2004-Up 1
288972A Spring, 722.9 B2 Brake Clutch Return (.068" Thick)(5.270"OD)(10 Fingers) 2004-Up 1
288974A Use 288977A 1
288975A Spring, 722.9 K1 Clutch Piston Return (30 Springs W/Plastic Housing) 2004-Up 1
288977A Spring, 722.9 B1 Brake Clutch Return (.053" Thick)(7 9/16"OD)(20 Fingers) 2004-Up (Also Fits 722.9 B3 Brake Clutch # 974) 2
288980A Retainer, 722.9 K2 Clutch Spring (.525" Thick)(4.765"OD)(1.705"ID) 2004-Up 1
288982A Retainer, 722.9 B2 Brake Clutch Spring (.066" Thick)(3.237"OD)(2.411"ID)(Stepped) 2004-Up 1
288985A Retainer, 722.9 K1 Clutch Piston (1.233" Thick)(5.022"OD)(3.430"ID) 2004-Up 1
288991-2A Spring, 722.9 Rooster Comb Detent (4.965"Long) 2004-Up 1
288991-3A Rooster Comb, 722.9 Slotted With Threaded Hole To Tighten To Manual Lever 2004-Up 1
288991-7A Bolt, 722.9 Holds Rooster Comb To Manual Lever 2004-Up 1
288992A Manual Lever, 722.9 External W/Shaft (W/2 Flats) 2004-Up 1
288994-3A Sleeve, 722.9 Park Actuator (1.180"OD)(2.218"Long) 2004-Up 1
288994A Actuator, 722.9 Park Rod (3 9/16"Long)(.660"OD Ball) 2004-Up 1
288995-1A Parking Pawl, 722.9 (4 5/8" Long)(.475"ID Pin Hole) 2004-Up 1
288995-3A Spring, 722.9 Park Pawl (Coil) (.465"OD)(1.425"Long) 2004-Up 1
288995-4A Pin, 722.9 Parking Pawl (.471"OD)(1.670"Long) 2004-Up 1
288995A Park Pawl Assembly, 722.9 (Contains # 995-1, 995-3, 995-4, 483B,994-3, 483A) 2004-Up 1
288999A Oil Tube, 722.9 Valve Body To Stator Shaft Housing (Plastic)(2.085"Long)(.410"OD)(.225"ID) (Uses 2 O-Rings & 1 Boot) 2004-Up 1