





PART #	PAPER & RUBBER KIT	QTY.	REFERENCE #
150000.....	Paper & Rubber Kit, Honda 3 Speed 1980-86.....	1.....	
PART #	OVERHAUL KITS	QTY.	REFERENCE #
150002.....	Overhaul Kit, Honda 3 Speed 1980-86.....	1.....	
PART #	MASTER L/STEEL KIT	QTY.	REFERENCE #
150004.....	Master L/Steels Kit, Honda 3 Speed 1980-86.....	1.....	
PART #	MASTER W/STEEL KIT	QTY.	REFERENCE #
150006.....	Master W/Steels Kit, Honda 3 Speed 1980-86.....	1.....	
PART #	FILTER	QTY.	REFERENCE #
150010.....	Filter, Honda 3 Speed 1980-86.....	1.....	25420-PA9-000
PART #	METAL CLAD SEALS	QTY.	REFERENCE #
60070A.....	Seal, Honda 3 Speed (Front).....	1.....	91307-639-015
60072.....	Seal, Honda 3 Speed Linkage.....	1.....	90311-12002
60072AA.....	Seal, Honda 3 Speed Throttle Rod.....	1.....	91201-PA9-003
150074.....	Seal, Honda 3 Speed (Left Axle).....	1.....	91205-639-005
150076.....	Seal, Honda 3 Speed (Right Axle).....	1.....	91206-639-005
150078.....	Seal, Honda 3 Speed Speed-O Gear.....	1.....	91208-551-015
PART #	FRICTION CLUTCH	QTY.	REFERENCE #
60100A.....	Friction, Honda 3 Speed Low, 2nd, & 3rd Clutch (.075") 38 Teeth (106mm, 4.171"OD).....	3-9.....	22544-PA9-010
PART #	STEEL CLUTCH	QTY.	REFERENCE #
60120A.....	Steel, Honda 3 Speed Low, 2nd, & 3rd Clutch (.079") 8 Teeth (3.220"ID).....	3-9.....	22543-PA9-010
60120AA.....	Steel, Honda 3 Speed Low, 2nd, & 3rd Clutch (.070") 8 Teeth (3.220"ID).....	AR.....	
PART #	CLUTCH PRESSURE PLATES	QTY.	REFERENCE #
60140A-1.....	Pressure Plate, Honda 3 Speed Low, 2nd, & 3rd Clutch (Stamped #1) 8 Teeth (3.220"ID).....	1-4.....	
60140A-2.....	Pressure Plate, Honda 3 Speed Low, 2nd, & 3rd Clutch (Stamped #2) 8 Teeth (3.220"ID).....	1-4.....	
60140A-3.....	Pressure Plate, Honda 3 Speed Low, 2nd, & 3rd Clutch (Stamped #3) 8 Teeth (3.220"ID).....	1-4.....	
60140A-4.....	Pressure Plate, Honda 3 Speed Low, 2nd, & 3rd Clutch (Stamped #4) 8 Teeth (3.220"ID).....	1-4.....	
60140A-5.....	Pressure Plate, Honda 3 Speed Low, 2nd, & 3rd Clutch (Stamped #5) 8 Teeth (3.220"ID).....	1-4.....	
60140A-6.....	Pressure Plate, Honda 3 Speed Low, 2nd, & 3rd Clutch (Stamped #6) 8 Teeth (3.220"ID).....	1-4.....	
60140A-7.....	Pressure Plate, Honda 3 Speed Low, 2nd, & 3rd Clutch (Stamped #7) 8 Teeth (3.220"ID).....	1-4.....	
60140A-8.....	Pressure Plate, Honda 3 Speed Low, 2nd, & 3rd Clutch (Stamped #8) 8 Teeth (3.220"ID).....	1-4.....	
60140A-9.....	Pressure Plate, Honda 3 Speed Low, 2nd, & 3rd Clutch (Stamped #9) 8 Teeth (3.220"ID).....	1-4.....	
60140A-10.....	Pressure Plate, Honda 3 Speed Low, 2nd, & 3rd Clutch (Stamped #10) 8 Teeth (3.220"ID).....	1-4.....	
PART #	OIL SEALING RINGS	QTY.	REFERENCE #
150175.....	Ring Kit, Honda 3 Speed.....	1.....	
60179A.....	Ring, Honda 3 Speed Mainshaft (1.259"OD).....	2-3.....	22814-PA9-023
PART #	GASKETS & RUBBER COMPONENTS	QTY.	REFERENCE #
60313A.....	O-Ring, Honda Converter (OE Upgraded)(Fits On ConverterHub, Inside Of Drive Pump Gear) ...	1.....	83-HDA3SPDTM
PART #	TECHNICAL MANUALS	QTY.	REFERENCE #
150400.....	Technical Manual, Honda 3 Speed.....	1.....	83-HDA3SPDTM
PART #	HARDPARTS	QTY.	REFERENCE #
60658A.....	Sprag, Honda 3 Speed Low (26 Lugs).....	1.....	
150816.....	Gear, Honda 3 Speed Reverse (Countershaft).....	1.....	23531-PA9-000



Technical Bulletin #075

Transmission: All

Subject: Correct clutch pack cushions & proper installations

Application: Honda, Acura

Issue Date: August, 2000

All

Correct Clutch Pack Cushions & Proper Installations

Another common source of after-rebuild failures has to do with clutch cushions. These cushions are easy to install incorrectly, or swap from one clutch pack to another.

These clutch cushions are specifically matched to the clutch pack they belong in. Any mistake in installation can cause a harsh apply, or can burn up a clutch pack, due to reduced clutch clearance.

Use the charts to identify the type of clutch cushion each clutch pack uses, and use the pictures to identify the proper way to install those cushions.

