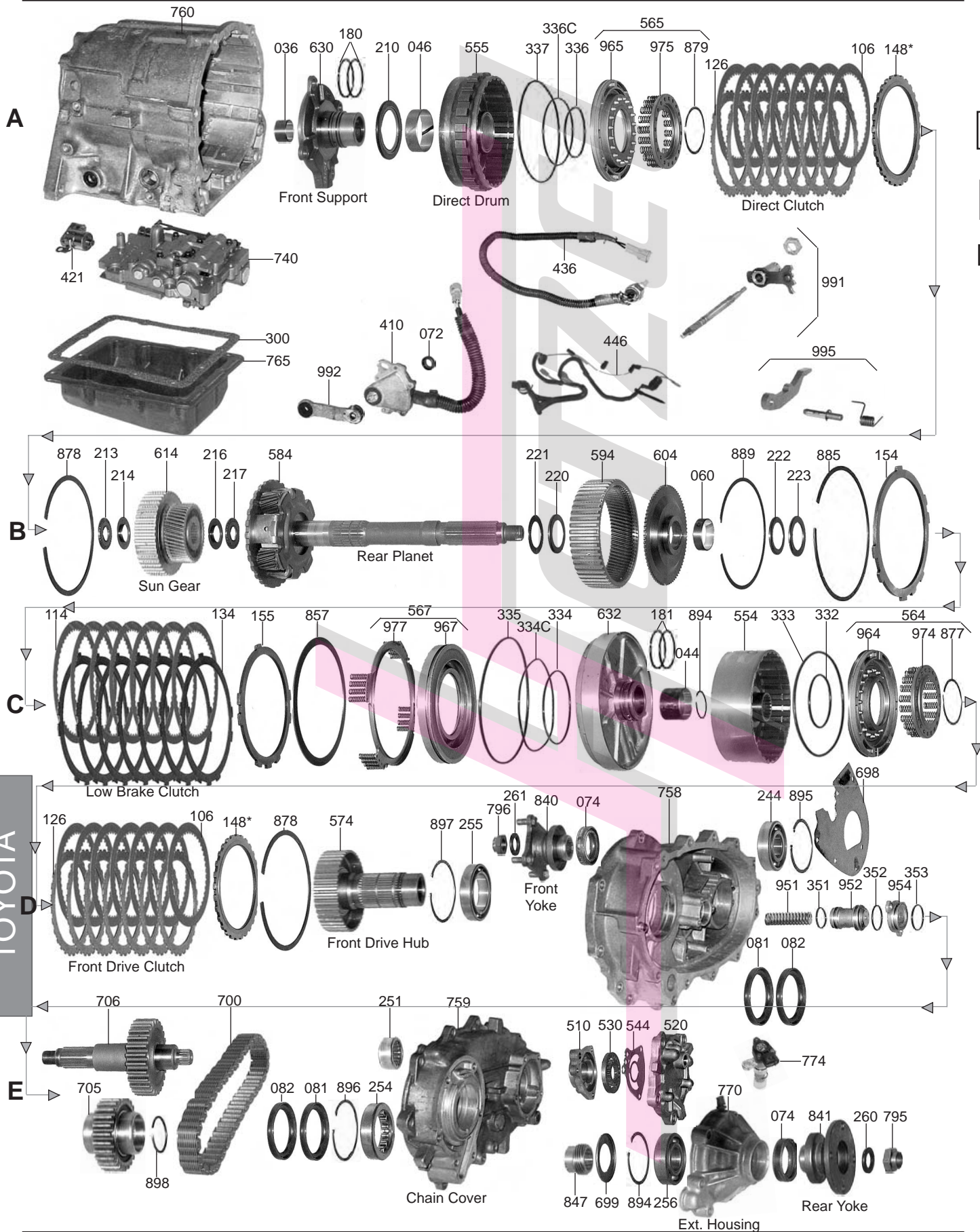


R150F

Automatic Transfer Case



- 000
P&R Kit
- 002
OHK Kit
- 004
Master L/Steels Kit
- 006
Master W/Steels Kit
- 030
Bushing Kit
- 175
Ring Kit
- 400
Technical Manual

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PART #	PAPER & RUBBER KIT	QTY.	REFERENCE #
197000.....	Paper & Rubber Kit, R150 Truck Transfer Case	1	
PART #	OVERHAUL KITS	QTY.	REFERENCE #
197002.....	Overhaul Kit, R150F Truck Transfer Case	1	
PART #	MASTER L/STEEL KIT	QTY.	REFERENCE #
197004.....	Master L/Steels Kit, R150 Truck Transfer Case	1	
PART #	MASTER W/STEEL KIT	QTY.	REFERENCE #
197006.....	Master W/Steels Kit, R150 Truck Transfer Case.....	1	
PART #	BUSHINGS	QTY.	REFERENCE #
197030A	Bushing Kit, R150F	1	
197036.....	Bushing, R150F Front Support (Inner) 1985-Up	1	
197046A	Bushing, R150 Direct Drum	1	
197066A	Bushing, R150F Extension Housing	1	
PART #	METAL CLAD SEALS	QTY.	REFERENCE #
197070A	Seal, R150F Chain Case (Front & Rear) 1985-88	2	
197070AB.....	Seal, R150F Chain Case (Front & Rear) Inner 1989-Up (V6 1987-Up).....	1	
197070AC.....	Seal, R150F Chain Case (Front & Rear) Outer 1989-Up (V6 1987-Up)	1	
197074A	Seal, R150F Output Flange, R150F 1985-Up	2	
PART #	FRICTION CLUTCH	QTY.	REFERENCE #
197106A	Friction, R150F Direct & Front Clutch (.067") 1985-Up.....	10-14.....	34653-35020
197114A.....	Friction, R150F Low Clutch (.067") 1985-Up	4-7.....	35683-35020
PART #	STEEL CLUTCH	QTY.	REFERENCE #
197126A	Steel, R150F Direct & Front Clutch (.071") 1985-Up	5-7.....	
197126AA.....	Steel, R150F Direct & Front Clutch (.100") 1989-Up	AR	
197134A	Steel, R150F Low Clutch (.071") 1985-Up	6	
PART #	CLUTCH PRESSURE PLATES	QTY.	REFERENCE #
197146.....	Pressure Plate, R150F Direct 1985-Up (Also Fits Front Drive).....	1-2.....	
197148.....	Pressure Plate, R150F Front Drive 1985-Up (Use 197146)	1	
197154.....	Pressure Plate, R150F Low Brake (Front) 1985-Up	1	
197155.....	Pressure Plate, R150F Low Brake (Rear) 1985-Up	1	
PART #	OIL SEALING RINGS	QTY.	REFERENCE #
197175A	Ring Kit, R150F 1985-Up	1	
197180A	Ring, R150F Front Support	2	35617-22010
197181A	Ring, R150F Center Support 1985-Up.....	2	35617-22020
PART #	WASHERS & BEARINGS	QTY.	REFERENCE #
197210.....	Bearing, R150F Front Support To Direct Drum	1	
197213.....	Race, R150F Direct Drum To Sun Gear.....	1	
197214.....	Bearing W/Race, R150F Direct Drum To Sun Gear	1	
197216.....	Race, R150F Sun Gear To Planet.....	1	
197217.....	Bearing W/Race, R150F Sun Gear To Planet.....	1	
197220.....	Bearing, R150F Planet To Ring Gear Hub	1	
197221.....	Race, R150F Planet To Ring Gear Hub	1	
197223.....	Bearing W/Race, R150F Ring Gear Hub To Center Support	1	
PART #	GASKETS & RUBBER COMPONENTS	QTY.	REFERENCE #
197300.....	Gasket, R150F Bottom Pan	1	35178-30010

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PART #	TECHNICAL MANUALS	QTY.	REFERENCE #
197400.....	Technical Manual, R150F.....	1	83-34055TM

PART #	HARD PARTS	QTY.	REFERENCE #
197555.....	Drum, R150F Direct (No Check Ball Type)	1	
197565.....	Piston Kit, R150F Direct (With Check Ball)	1	
197565A	Piston Kit, R150F Direct (No Check Ball)	1	
197630A	Front Support, R150 (Direct Drum Support)	1	
197632.....	Center Support, R150F	1	
197740.....	Valve Body, R150F (Toyota Auto Transfer Case) With 1 Solenoid.....	1	
197765.....	Pan, R150F Transfer Case	1	

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